The background of the slide is a semi-transparent, teal-colored image of an anesthesia workstation. The workstation is a complex piece of medical equipment with various dials, gauges, and tubes. A prominent red vertical bar is visible on the right side of the image. The text is overlaid on this background.

# Anesthesia Workstation & Delivery Systems for Inhaled Anesthetics

R1 WANLAPA /LT.COL. NATTHAPHONG

# Outline

Gas supply  
system

Vaporizers

Anesthetic  
breathing  
circuit

CO<sub>2</sub>  
absorber

Anesthesia  
ventilators

Scavenging  
system

# Gas supply system

1

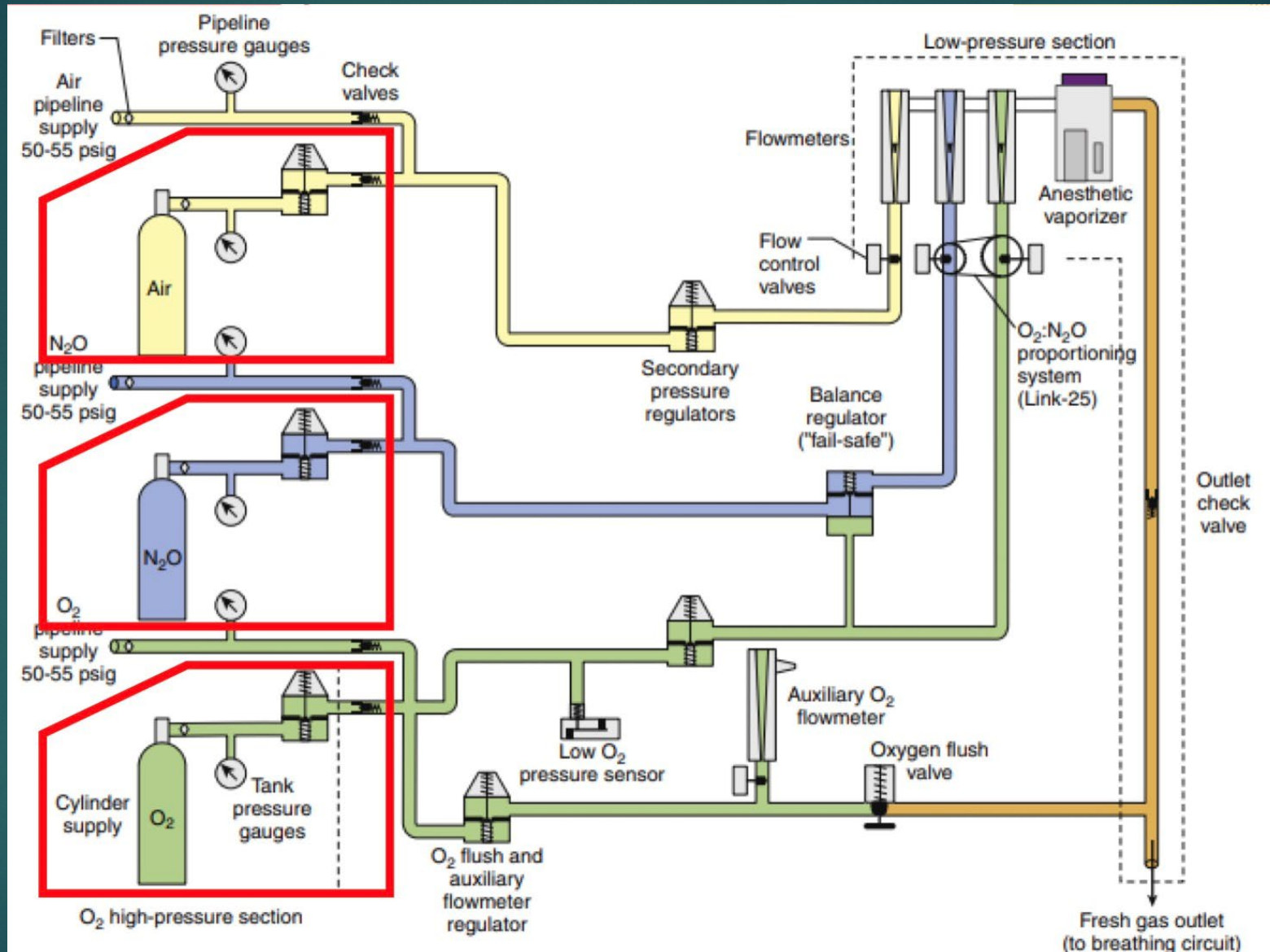
High-pressure  
section

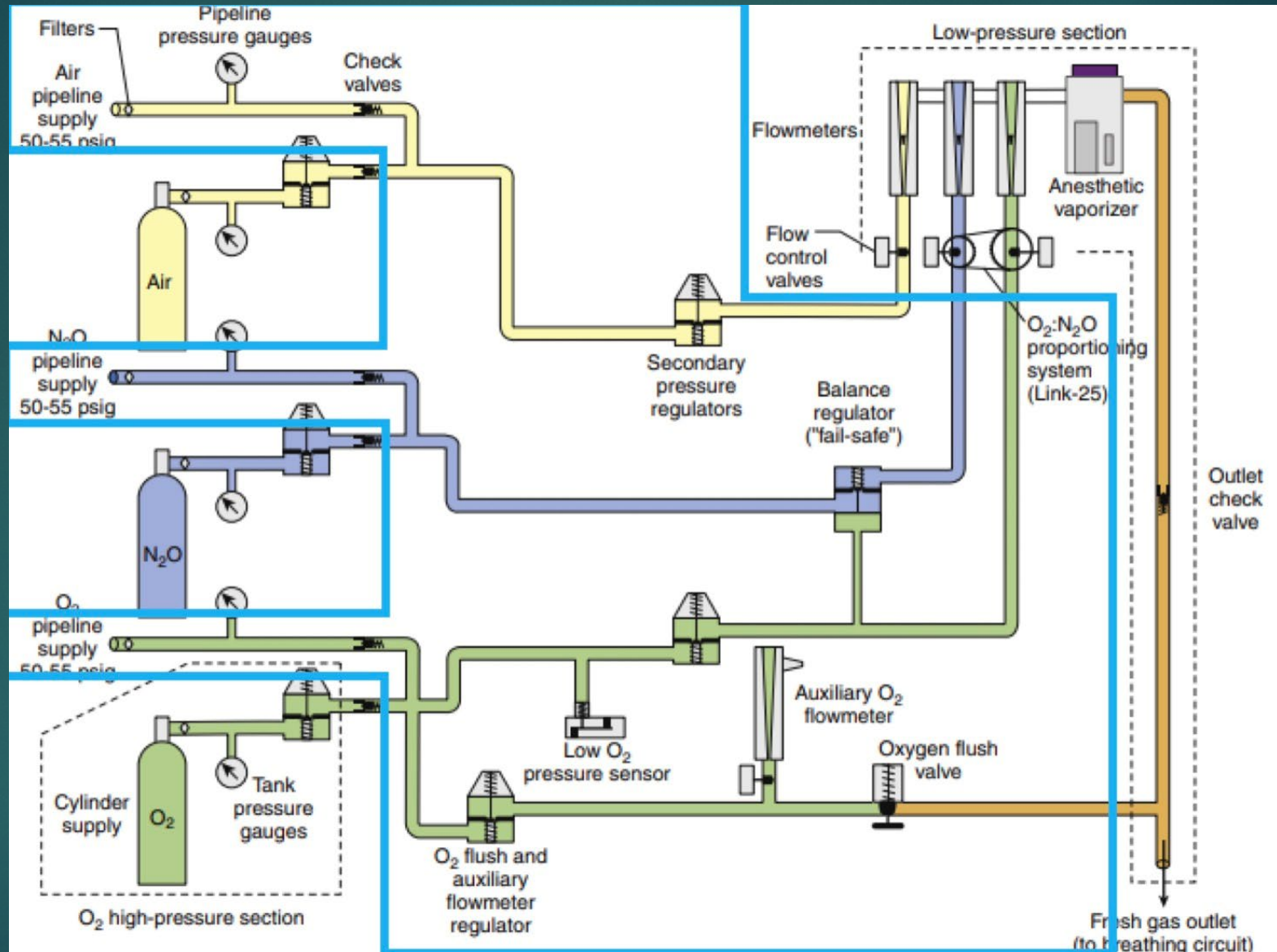
2

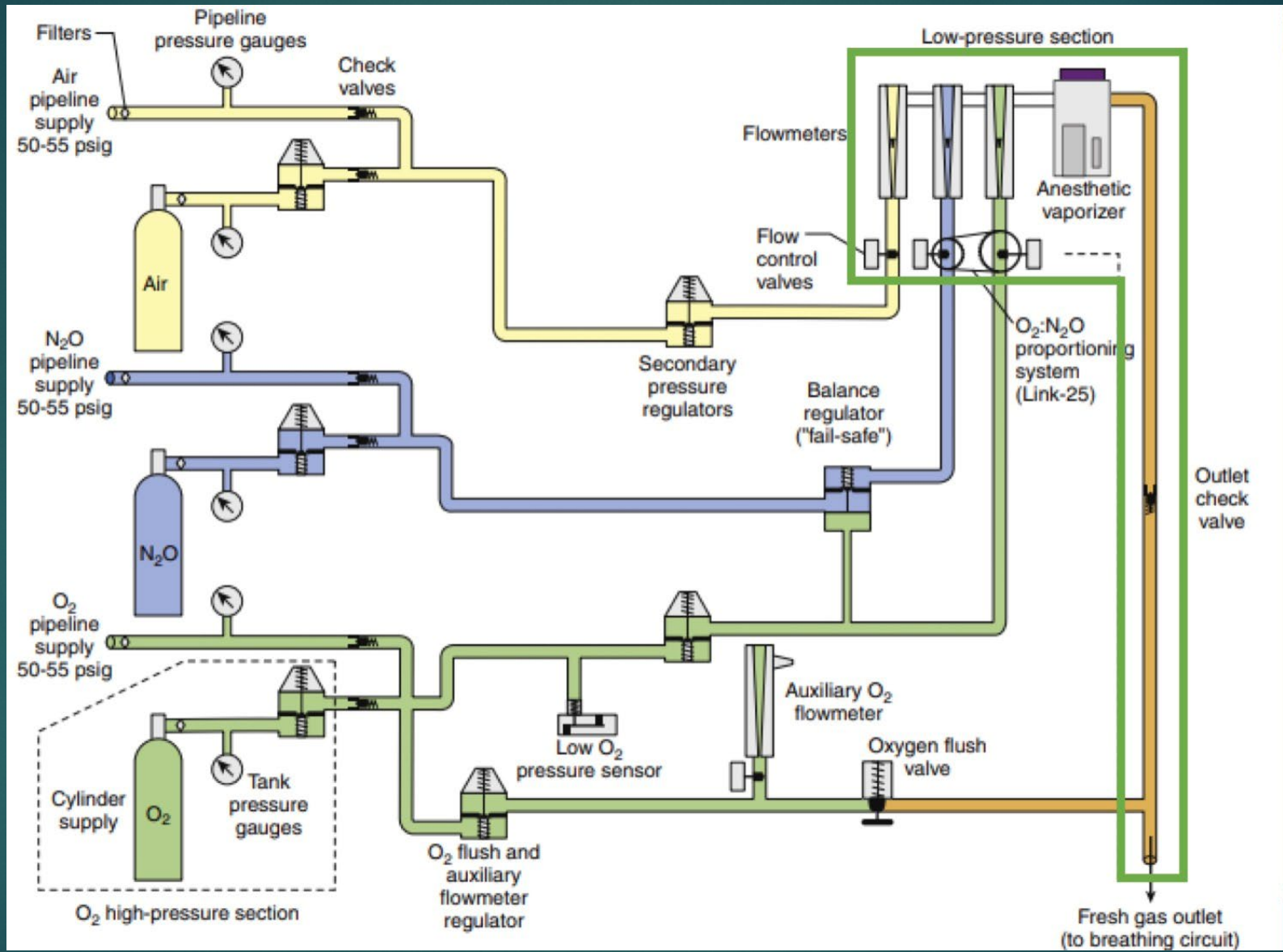
Intermediate-  
pressure section

3

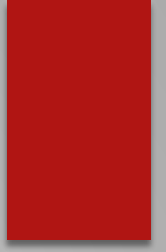
Low-pressure  
section





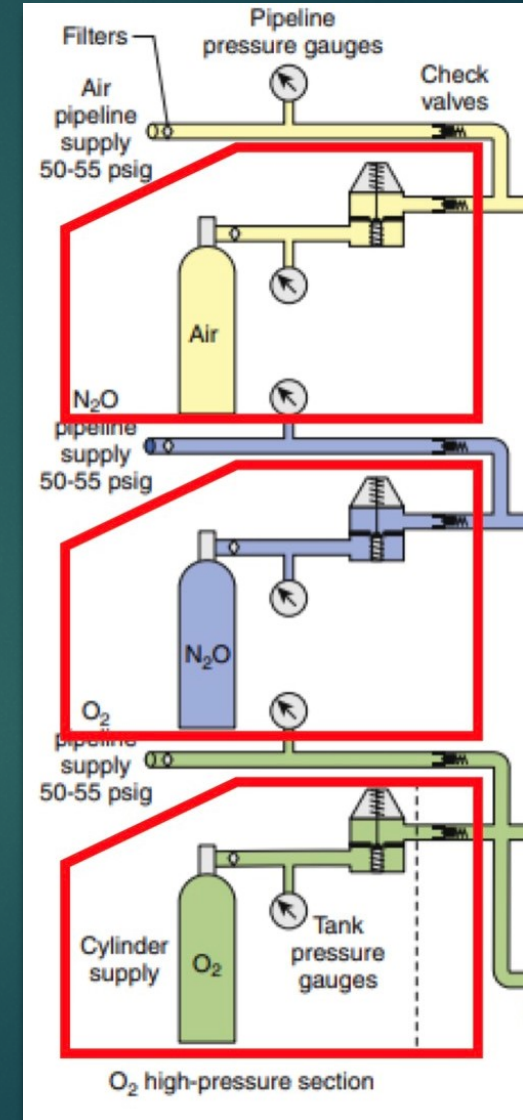


# High-Pressure Section



# High-Pressure Section

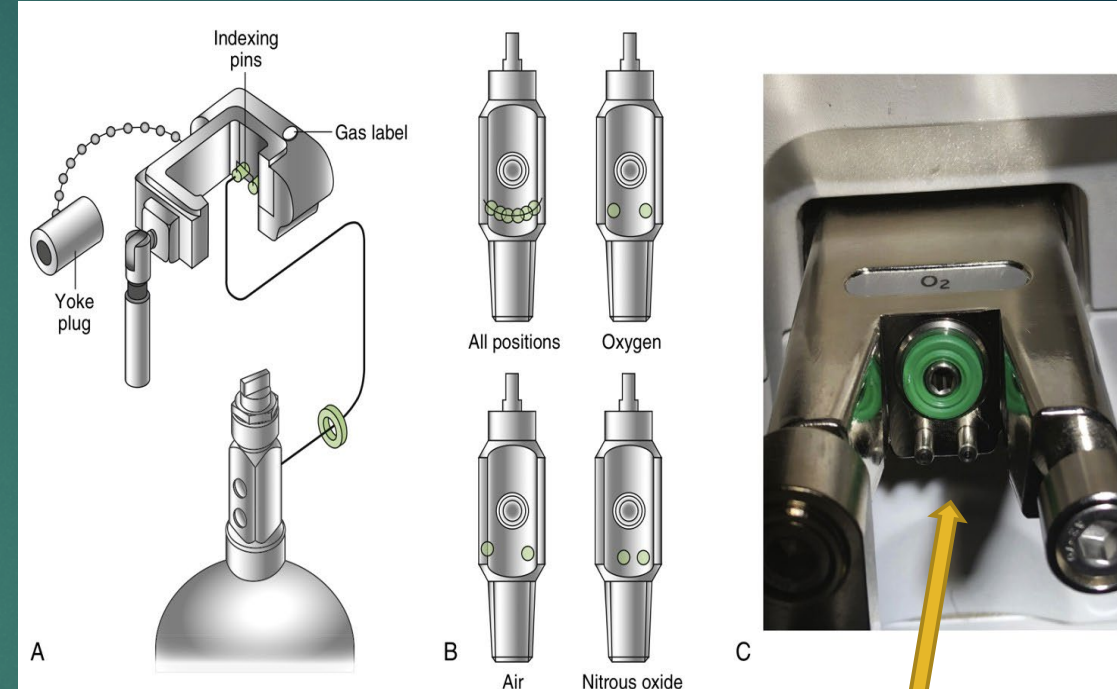
- ▶ Receive gas from the high pressure E cylinder attached to the back of anesthetic machine
  - ▶ 2000 psig for Air and O<sub>2</sub>
  - ▶ 745 psig for N<sub>2</sub>O
- ▶ Consist of
  - ▶ E-cylinders
  - ▶ Hanger yolk
  - ▶ Tank pressure gauges
  - ▶ High pressure regulators
  - ▶ Check valves
- ▶ Usually not used, unless pipeline gas supply is off





# E-cylinder Hanger Yoke

- ▶ Hanger yoke orients & support the cylinder
- ▶ Provide a gas-tight seal
- ▶ a unidirectional gas flow into the machine
- ▶ **Pin Index Safety System (PISS)**
  - ▶ Reduced the risk of a medical gas error
- ▶ **Color coding**



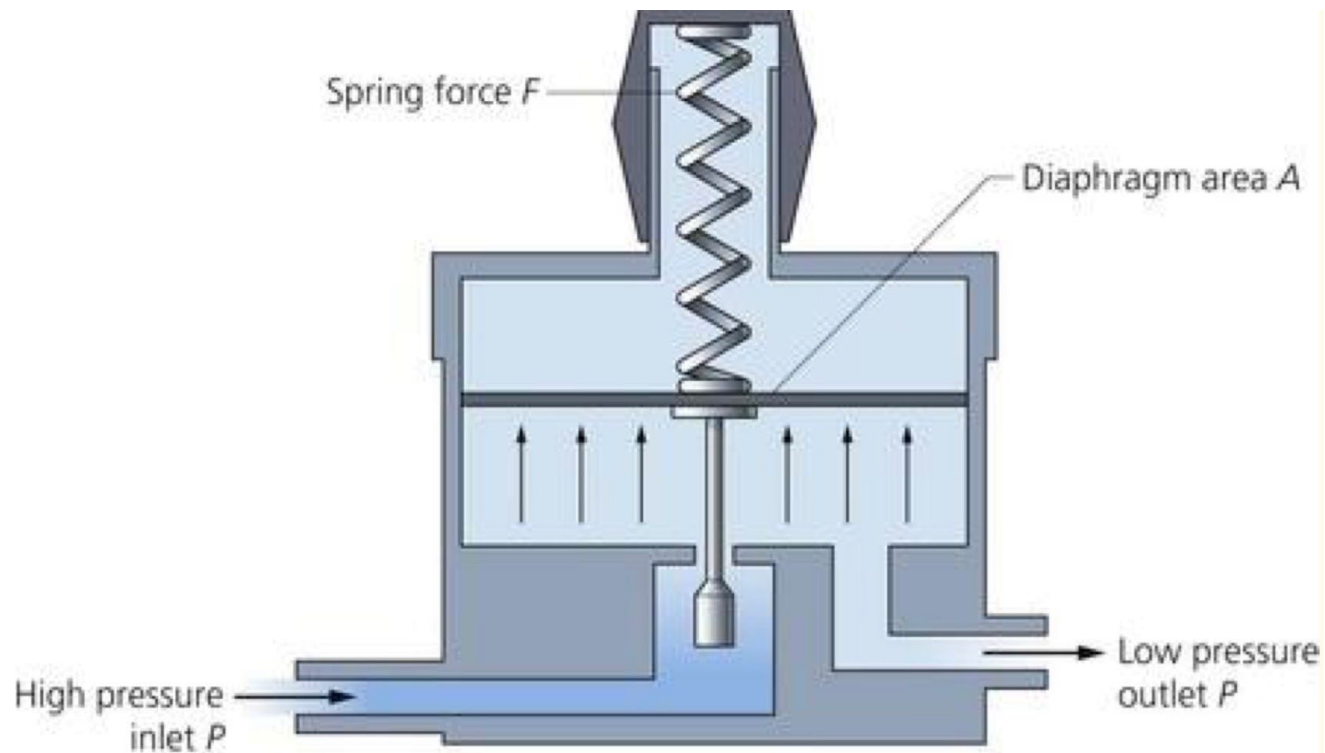
PISS

# Tank Pressure Gauges

- ▶ must be displayed on the front of the anesthetic machine
- ▶ Accurate only when the tank is open



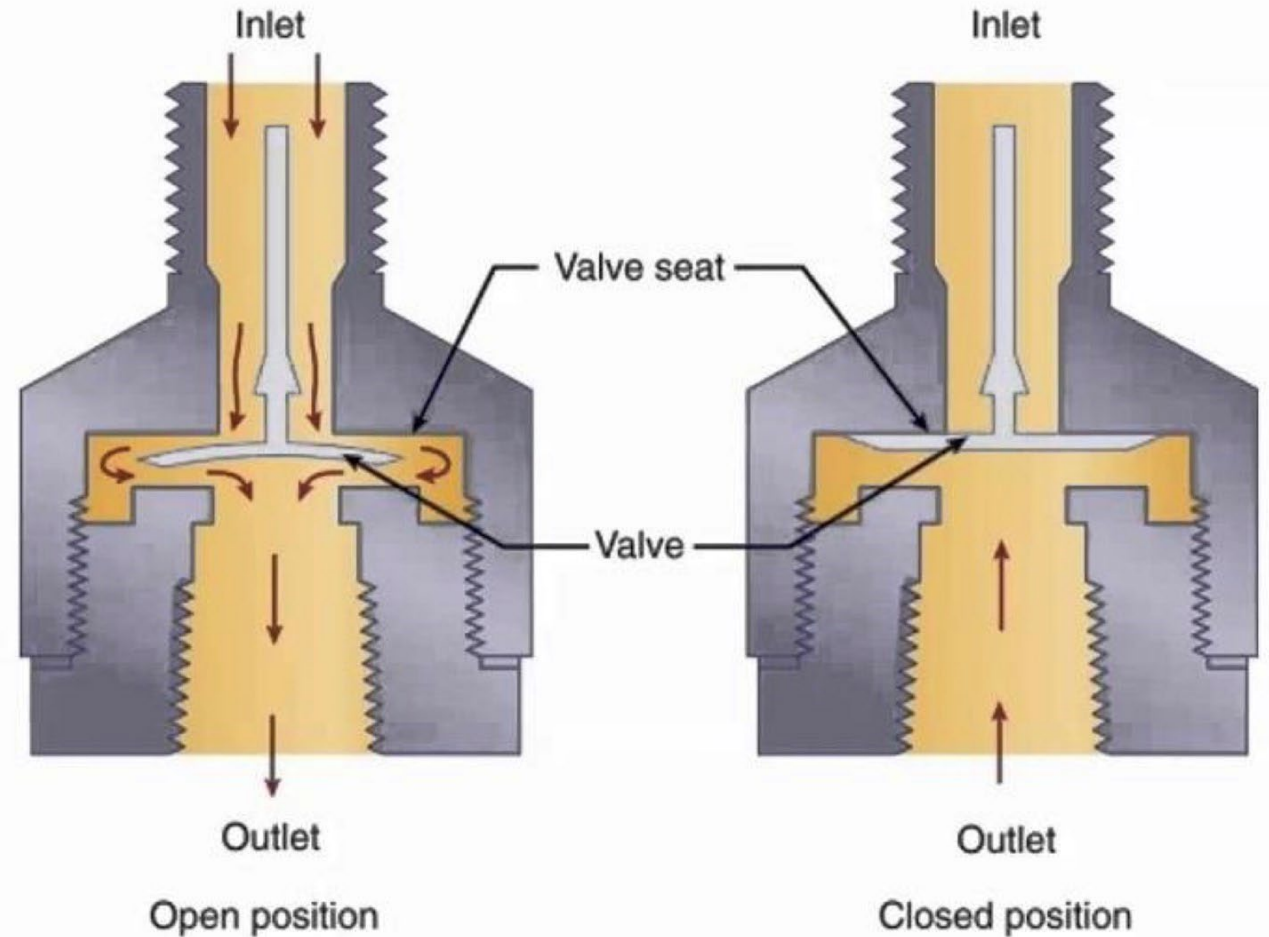
# High pressure regulators



- ▶ Reduces the variable high pressure in the E-cylinder to a constant pressure slightly lower than the normal pipeline supply pressure
- ▶ approximately 40-45 psig

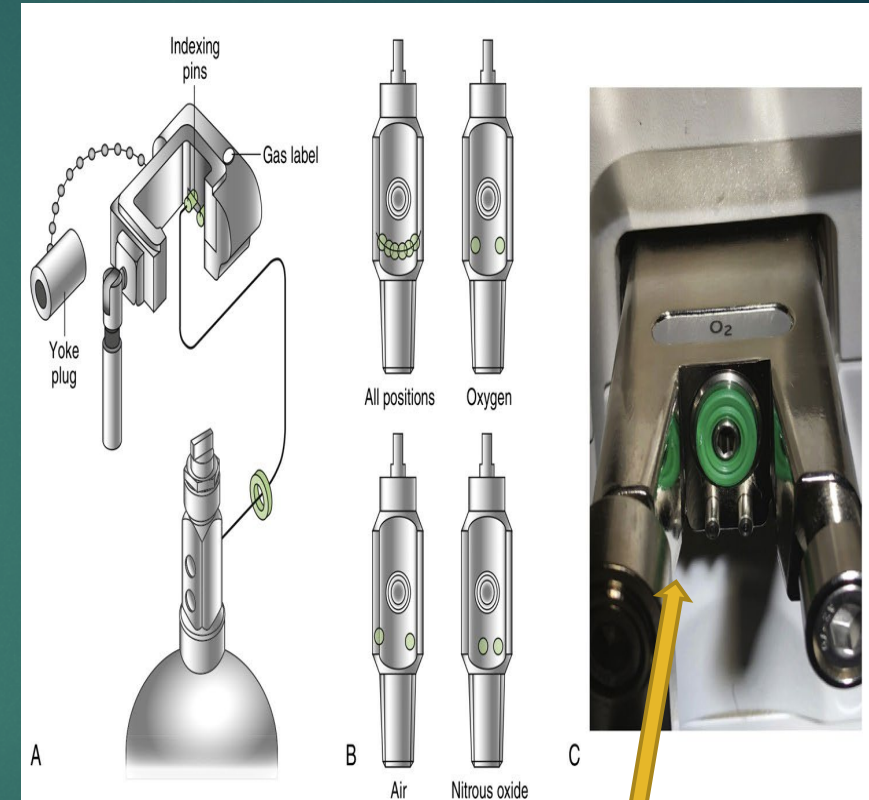
# Check valves

- ▶ A one-way valve
- ▶ prevent any back flow of machine gas out through and empty yoke or back into a nearly empty cylinder



# Safety Feature

- ▶ E-Cylinder hanger yoke
  - ▶ Pin Index Safety System (PISS)
    - ▶ Reduced the risk of a medical gas error

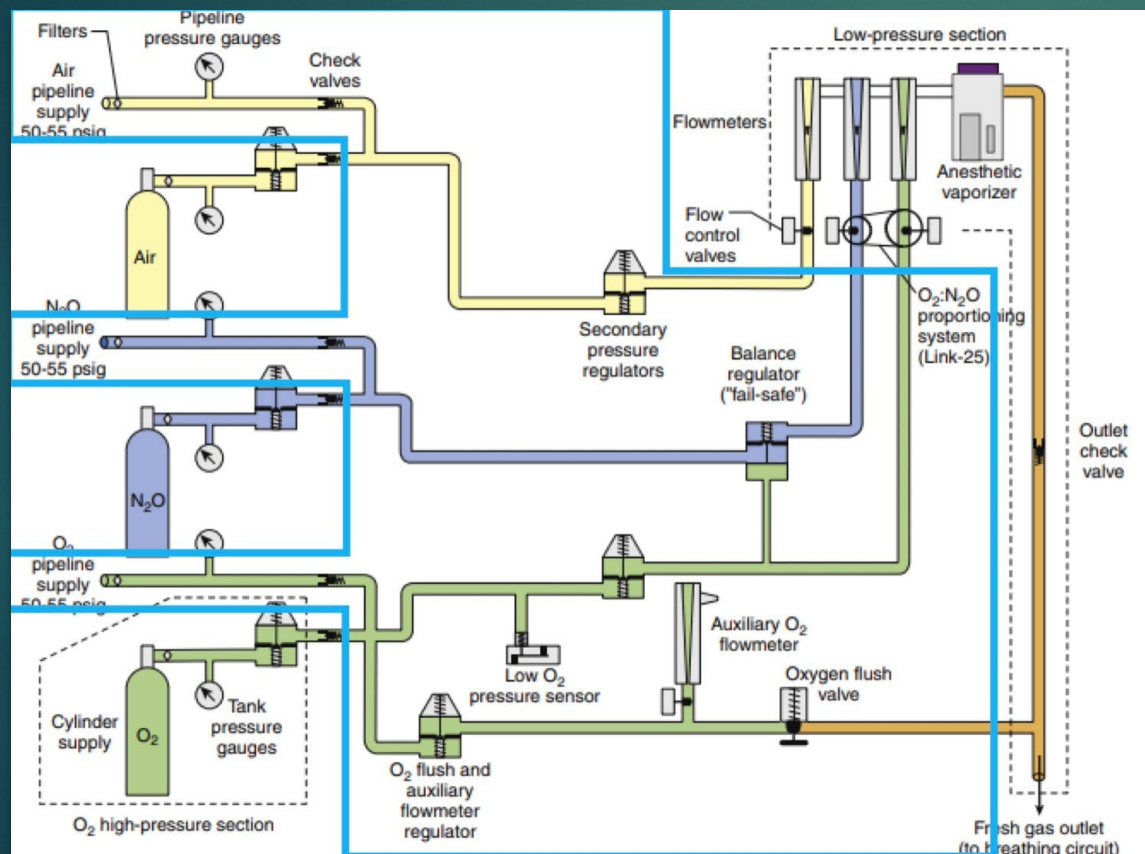


PISS



# Intermediate- Pressure Section

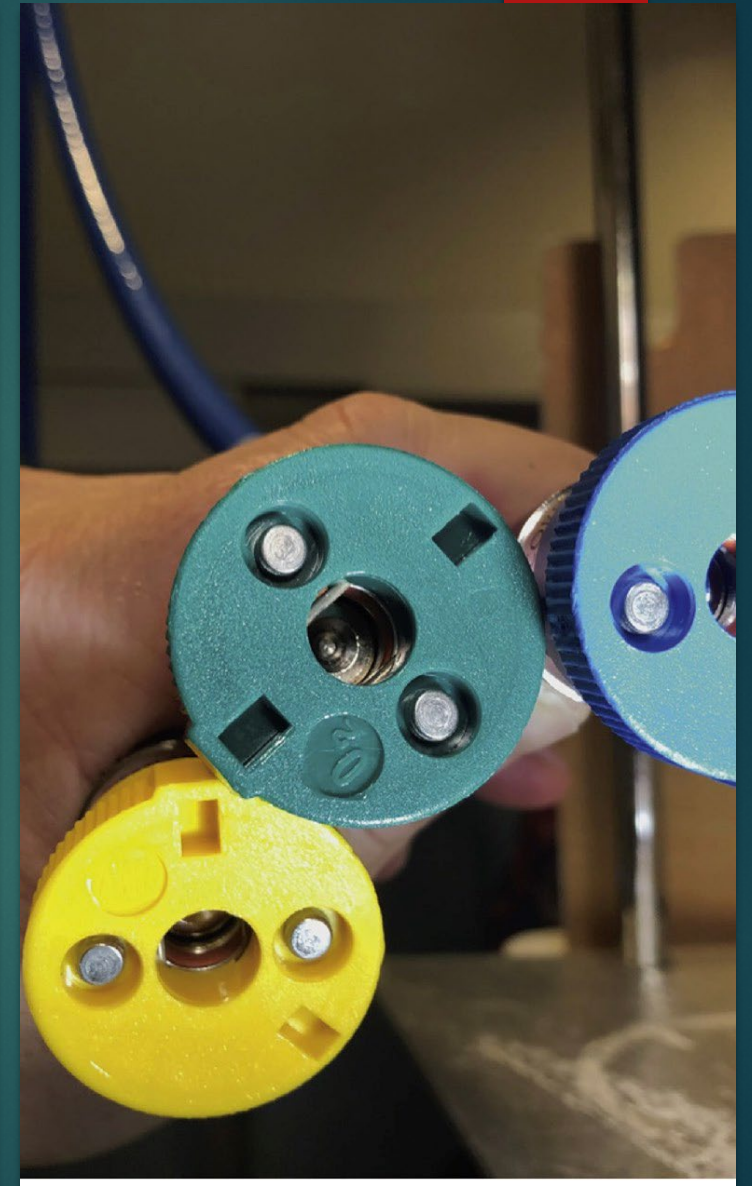
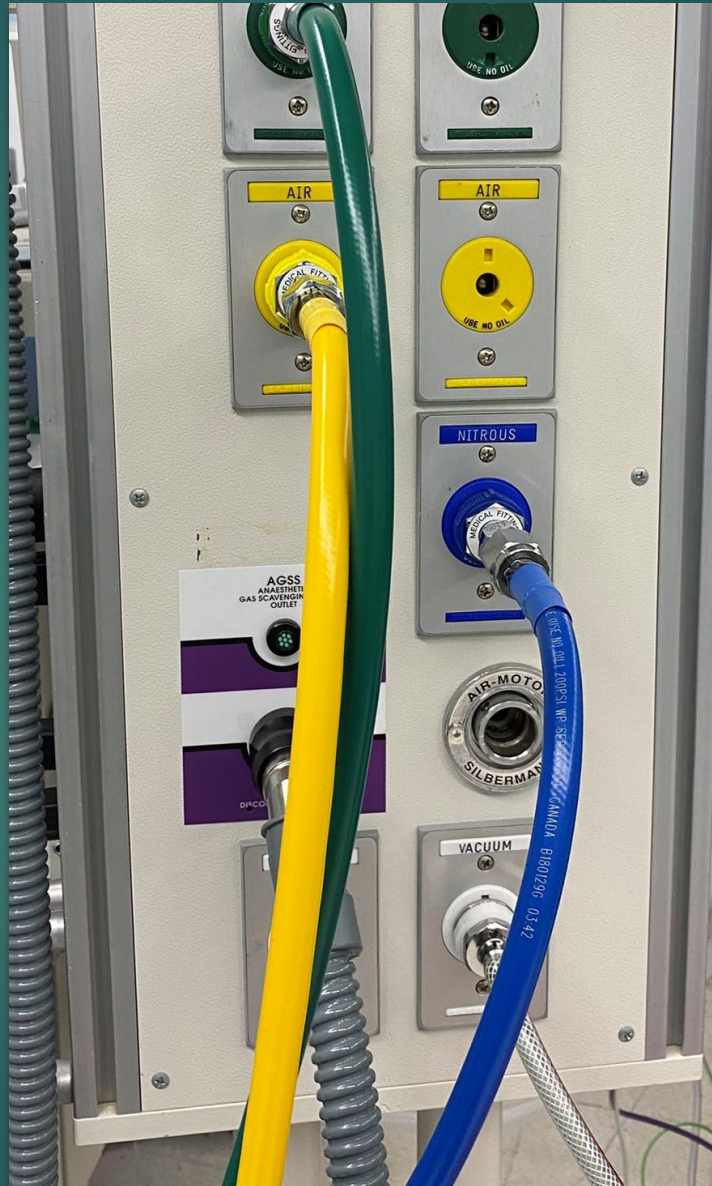
# Intermediate-Pressure Section



- ▶ **Receives gasses from hospital pipeline to flow meters**
- ▶ **Main sources of gasses for anesthetic machine**
- ▶ **Consist of :**
  - ▶ Pipeline
  - ▶ Pipeline pressure gauges
  - ▶ **Low oxygen pressure sensors**
  - ▶ **Oxygen pressure failure device**
  - ▶ **Oxygen flush valve**
  - ▶ Secondary-stage pressure regulators
  - ▶ Auxiliary oxygen flowmeter

# Pipeline

- ▶ Received gases from hospital main supply to anesthetic machine
- ▶ Each inlet must contain a check valve to prevent reverse flow from anesthetic machine
- ▶ Diameter Index Safety System(DISS)





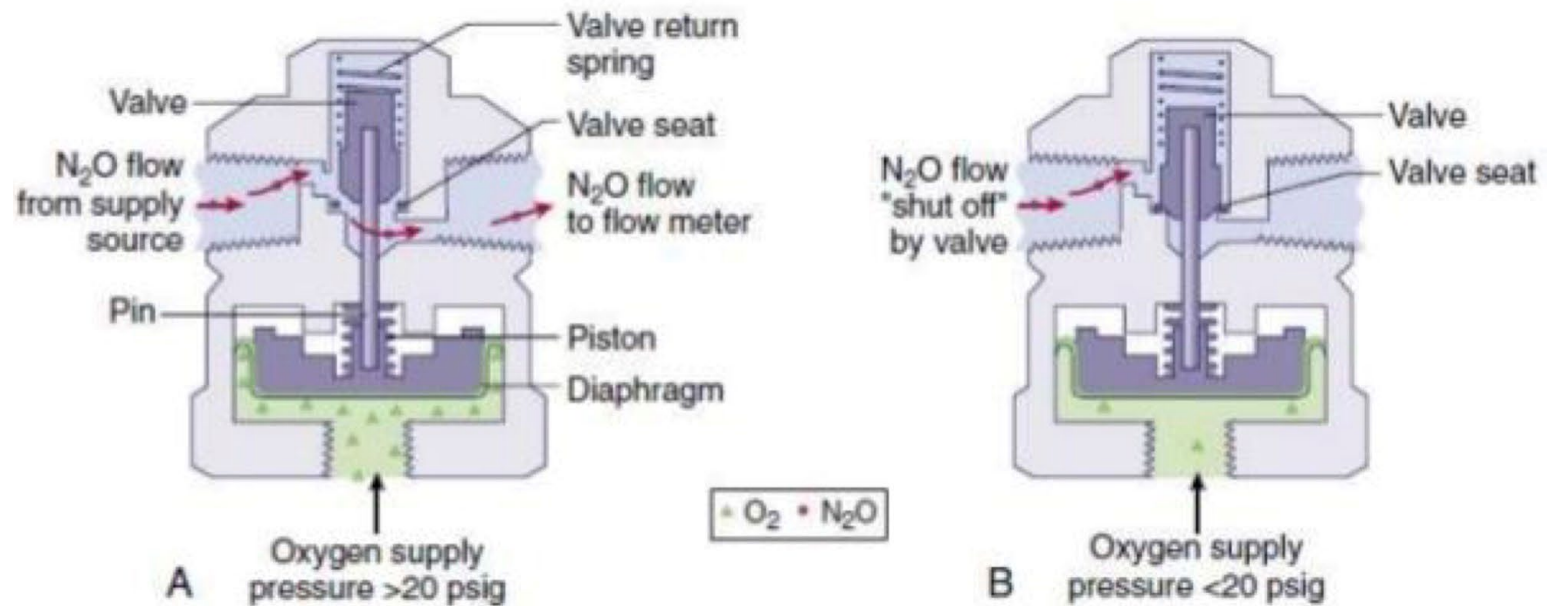


# Pipeline Pressure Gauges

PIPELINE PRESSURE USUALLY  
50-55 PSIG

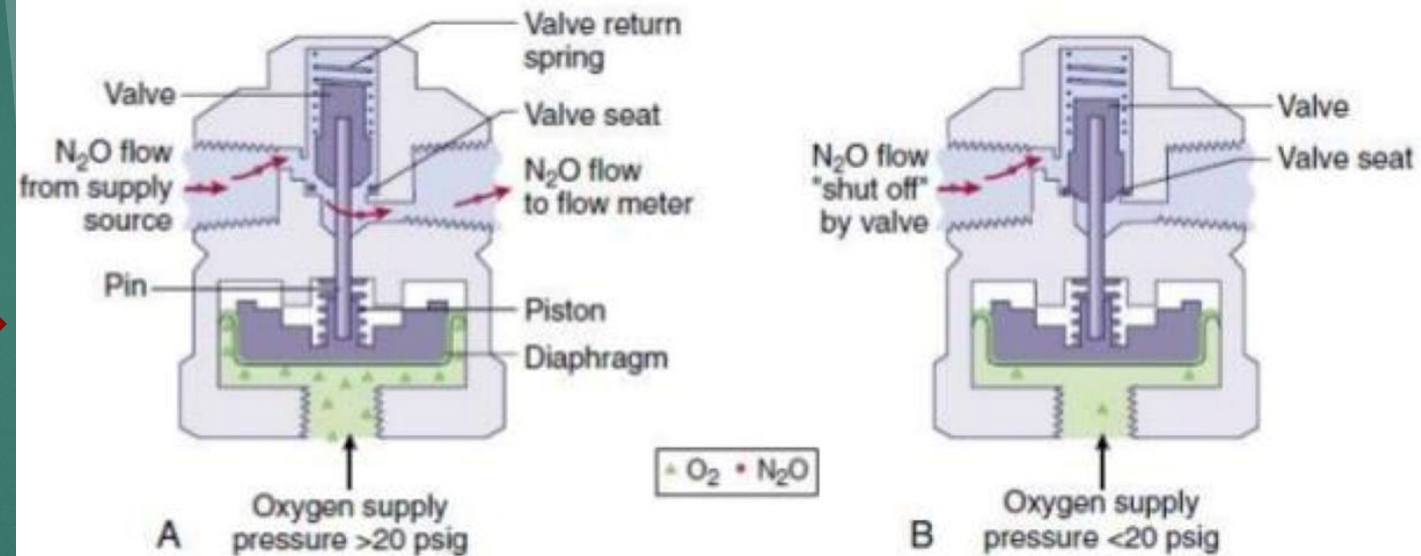
# Low Oxygen Pressure Sensors

- ▶ Known as “Oxygen supply failure alarm”
- ▶ Triggered by a loss of or significant decrease in pipeline pressure, or a nearly empty oxygen tank
- ▶ The minimum threshold pressure usually 30 psig (differ among manufacturers)



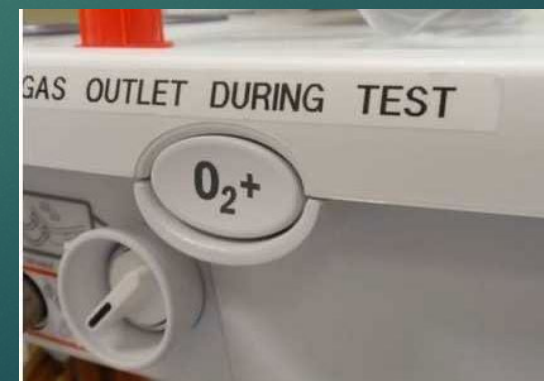
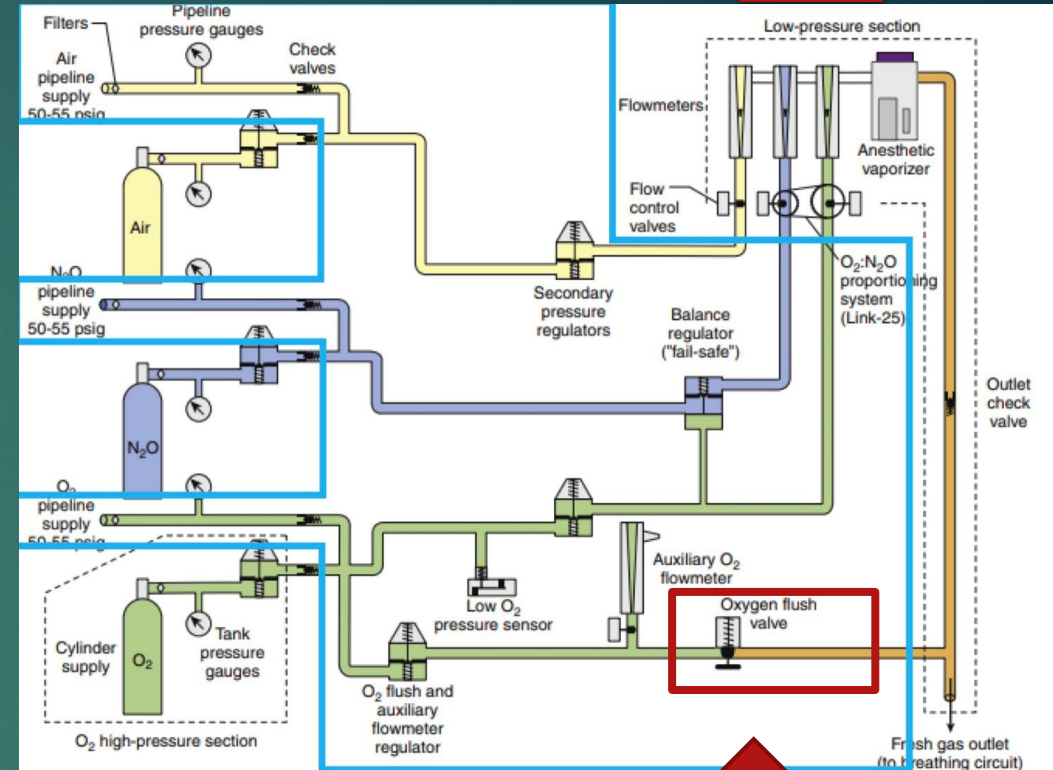
# Oxygen Pressure Failure Device

- ▶ Known as “Fail-safe valves”
- ▶ Prevent a hypoxic mixture
- ▶ In response to low oxygen pressure valve close or reduces the flow of other gases e.g., N<sub>2</sub>O or air to flow control valve



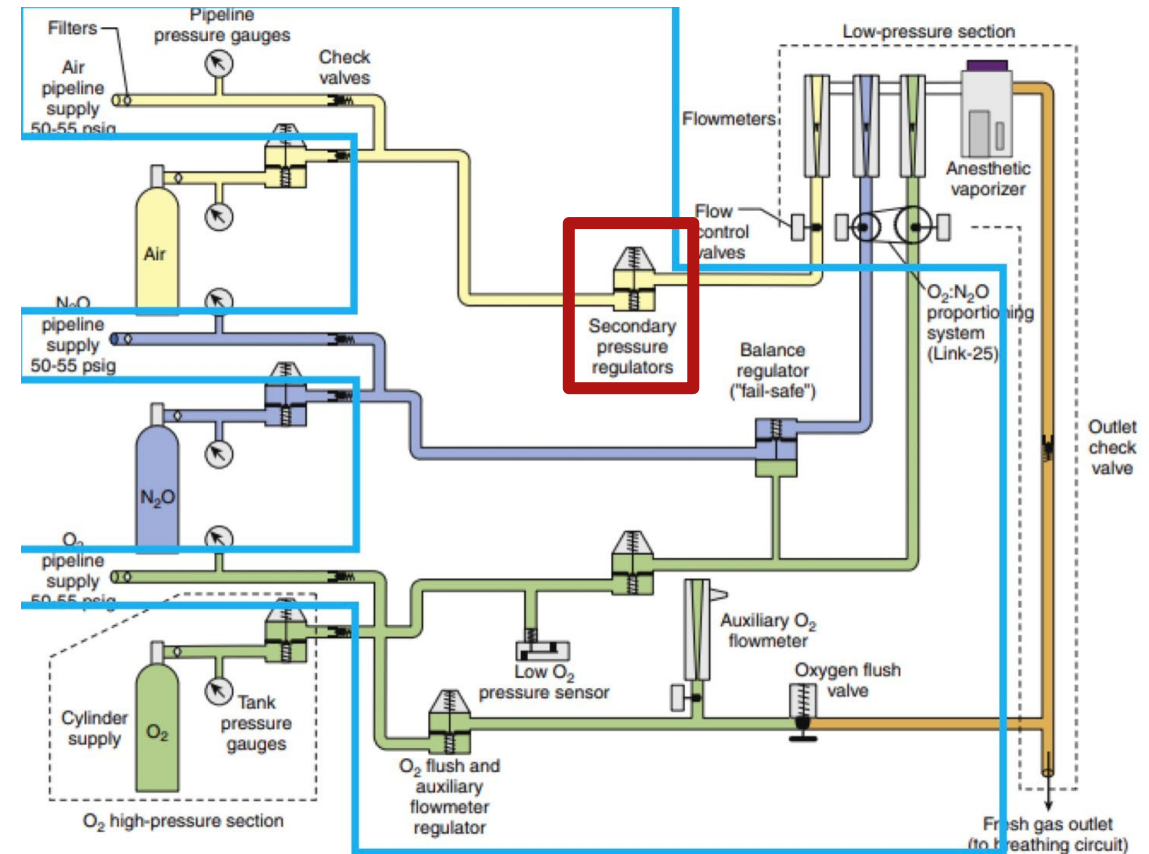
# Oxygen Flush Valve

- ▶ high flow rate of 100% oxygen directly to the patient's breathing circuit
- ▶ to overcome circuit leaks or to rapidly inhaled oxygen concentration
- ▶ Flow rate between 35-75L/min
- ▶ Hazards
  - ▶ Barotrauma
  - ▶ Dilution of inhaled anesthetic



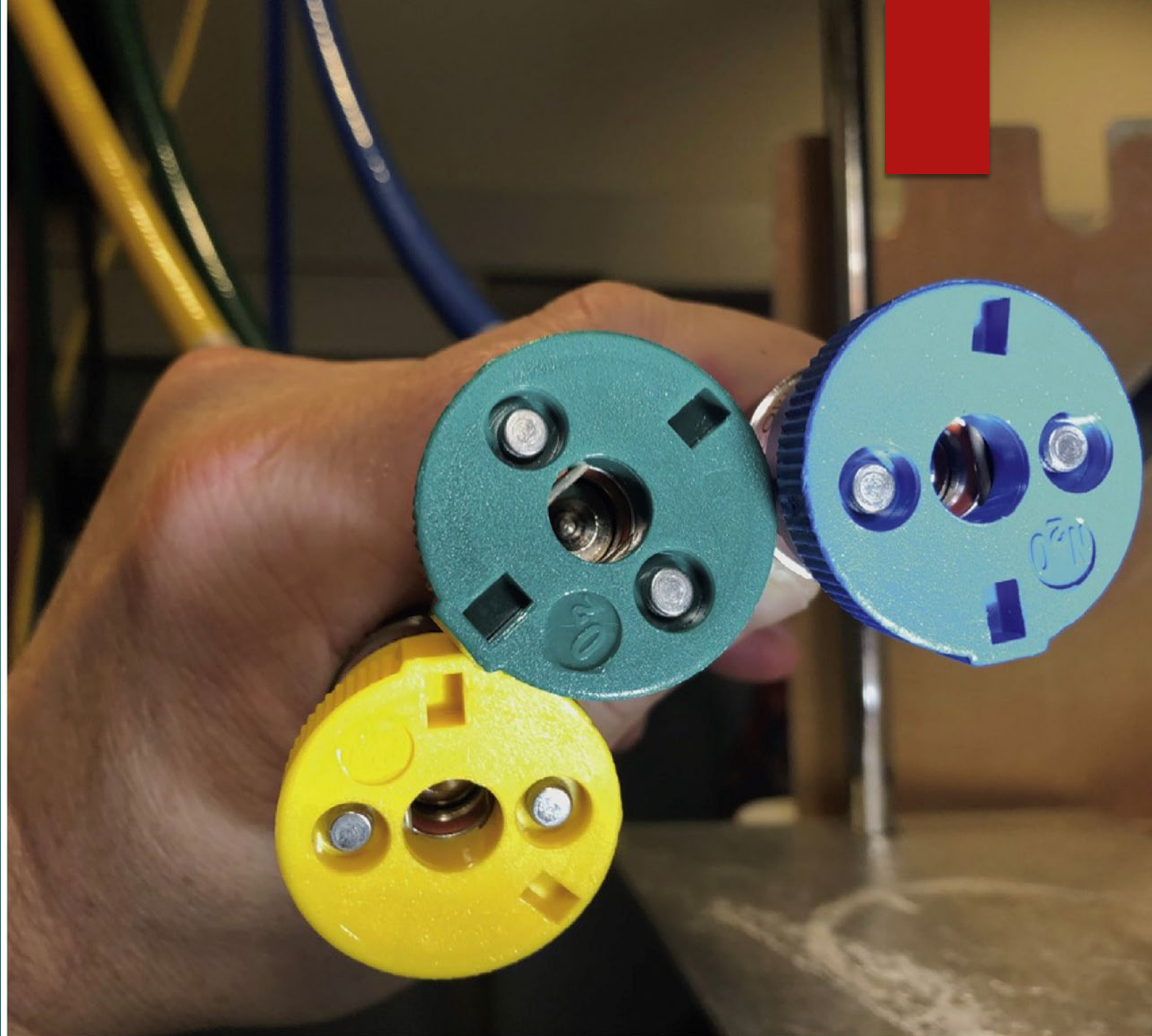
# Secondary-Stage Pressure Regulators

- ▶ Supply **constants pressure** to the flow control valves and the proportioning system regardless of potential fluctuations in hospital pipeline pressures
- ▶ **Adjusted to low pressure levels** than pipeline supply
  - ▶ 26 psig for N<sub>2</sub>O
  - ▶ 14 psig for O<sub>2</sub>

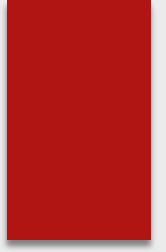


# Safety Features

- ▶ Pipeline : DISS
- ▶ Low oxygen pressure sensor : alarm
- ▶ Oxygen pressure failure: Prevent a hypoxic mixture
- ▶ Secondary stage pressure regulars : Adjusted to low pressure level

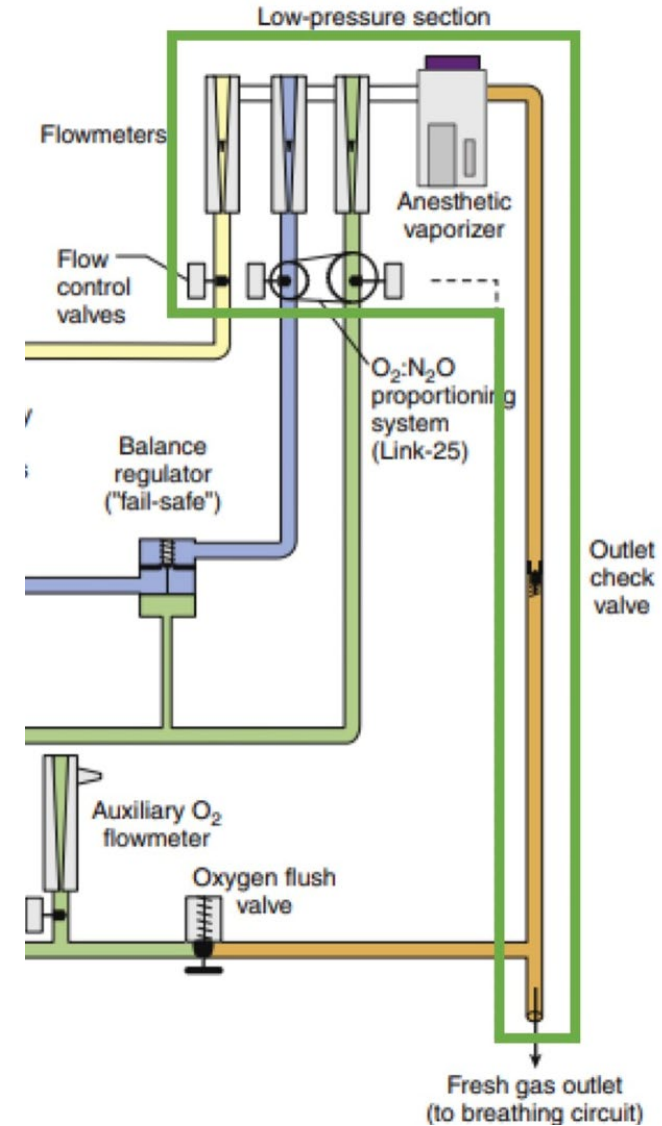


# Low-Pressure Section



# Low-Pressure Section

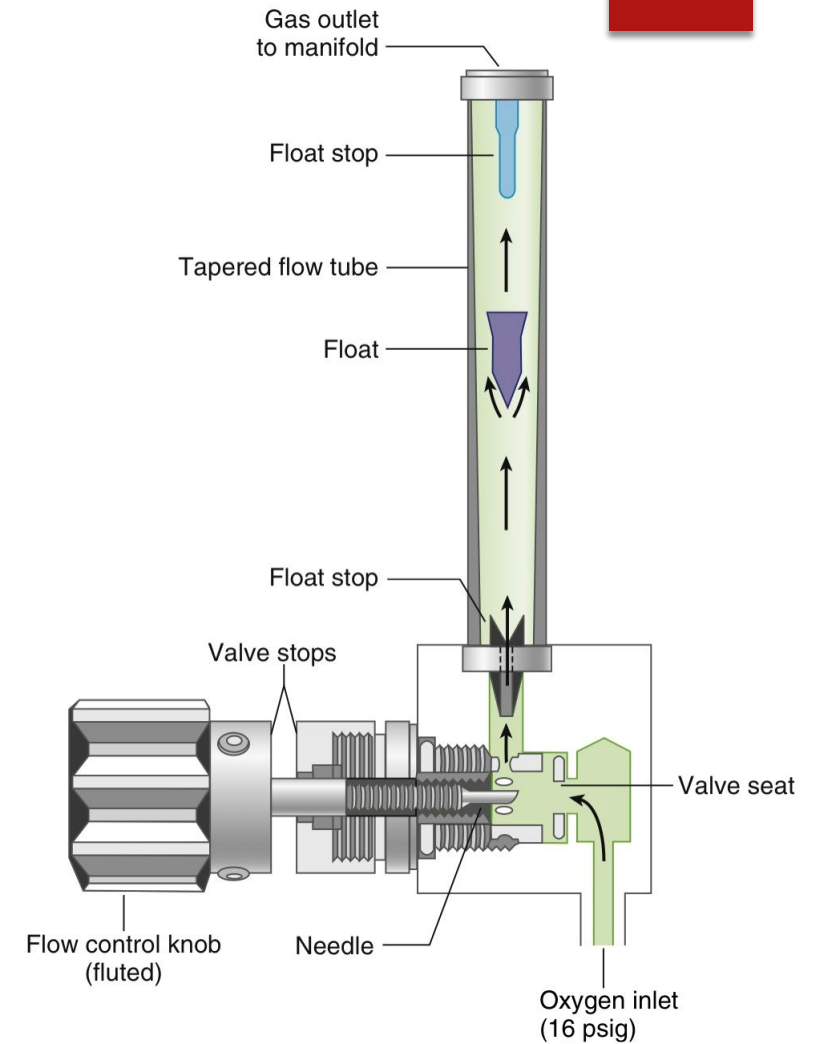
- ▶ Extends from the flow control valves to the common gas outlet
- ▶ Consists of :
  - ▶ Flow meters
  - ▶ Proportioning systems
  - ▶ Anesthetic vaporizer
  - ▶ Check valve
  - ▶ Common gas outlet



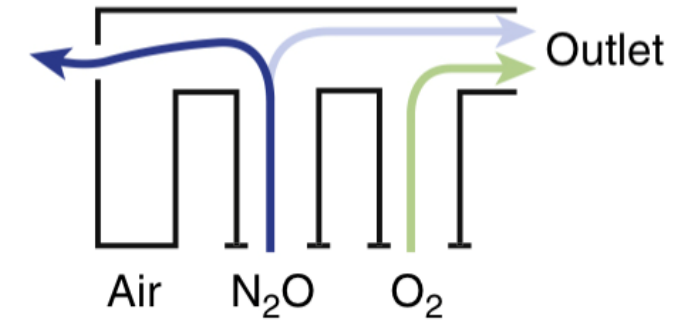
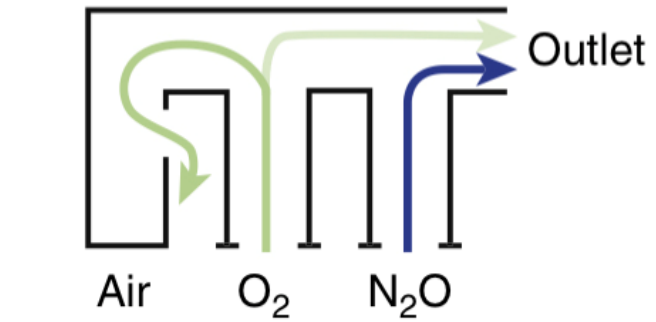
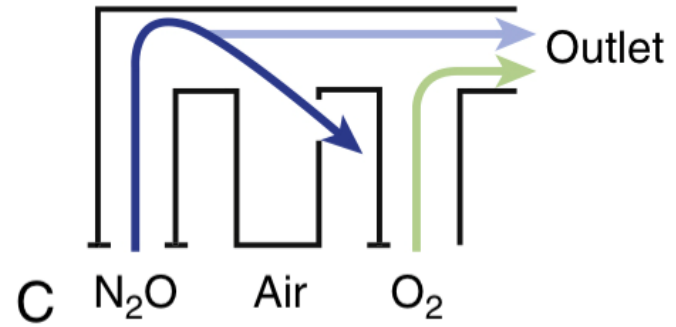
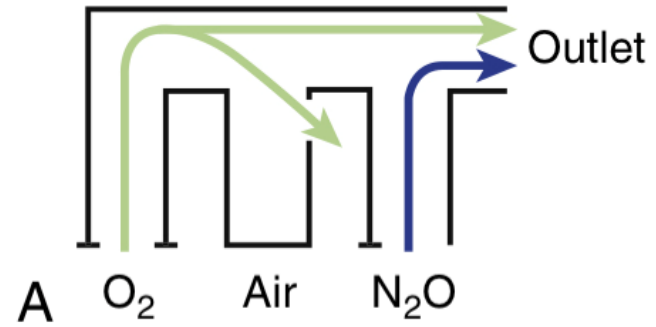


# Flow meter

- ▶ Gas flow increases when the flow control valve is turned counterclockwise, and it decreases when the valve is turned clockwise
- ▶ All knobs are color coded for the appropriated gas
- ▶ Problems
  - ▶ Leak, Inaccuracy and Ambiguous scale



# Flow meter

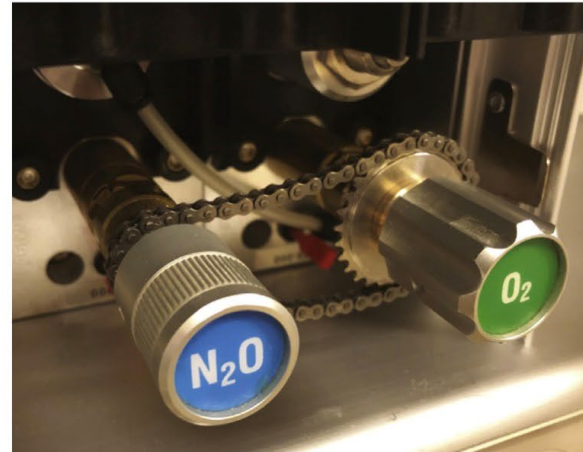


B Potentially hazardous

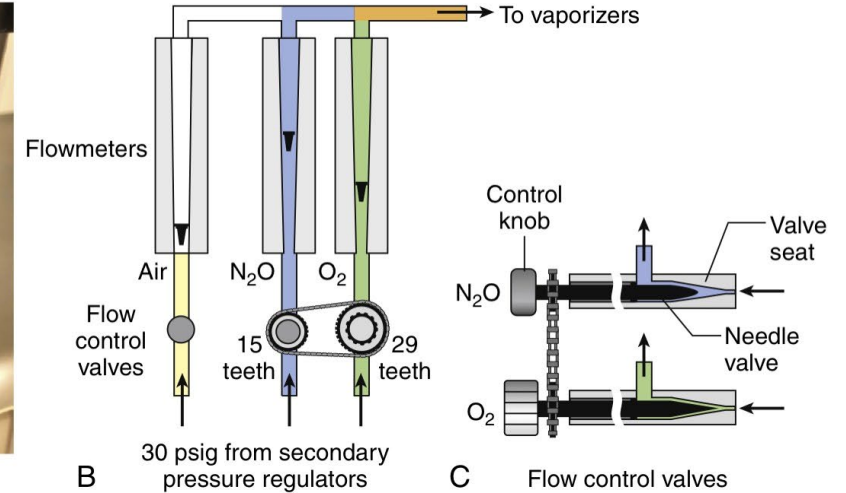
D Safer configuration

# Proportioning Systems

- ▶ Prevent hypoxic mixture for delivery to the fresh gas outlet
- ▶ Maintain a minimum 25% concentration of oxygen with a maximum  $N_2O : O_2$  ratio of 3:1
- ▶ Limitations
  - ▶ Wrong supply gas
  - ▶ Defective pneumatics or mechanics
  - ▶ Leak downstream
  - ▶ Inert gas administration



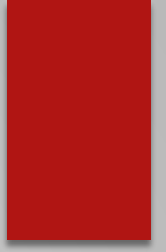
A



B

C

# Anesthetic Vaporizers



# Anesthetic Vaporizers

- ▶ Anesthetic vaporizer is a device that change the anesthetic liquid to the anesthetic gas

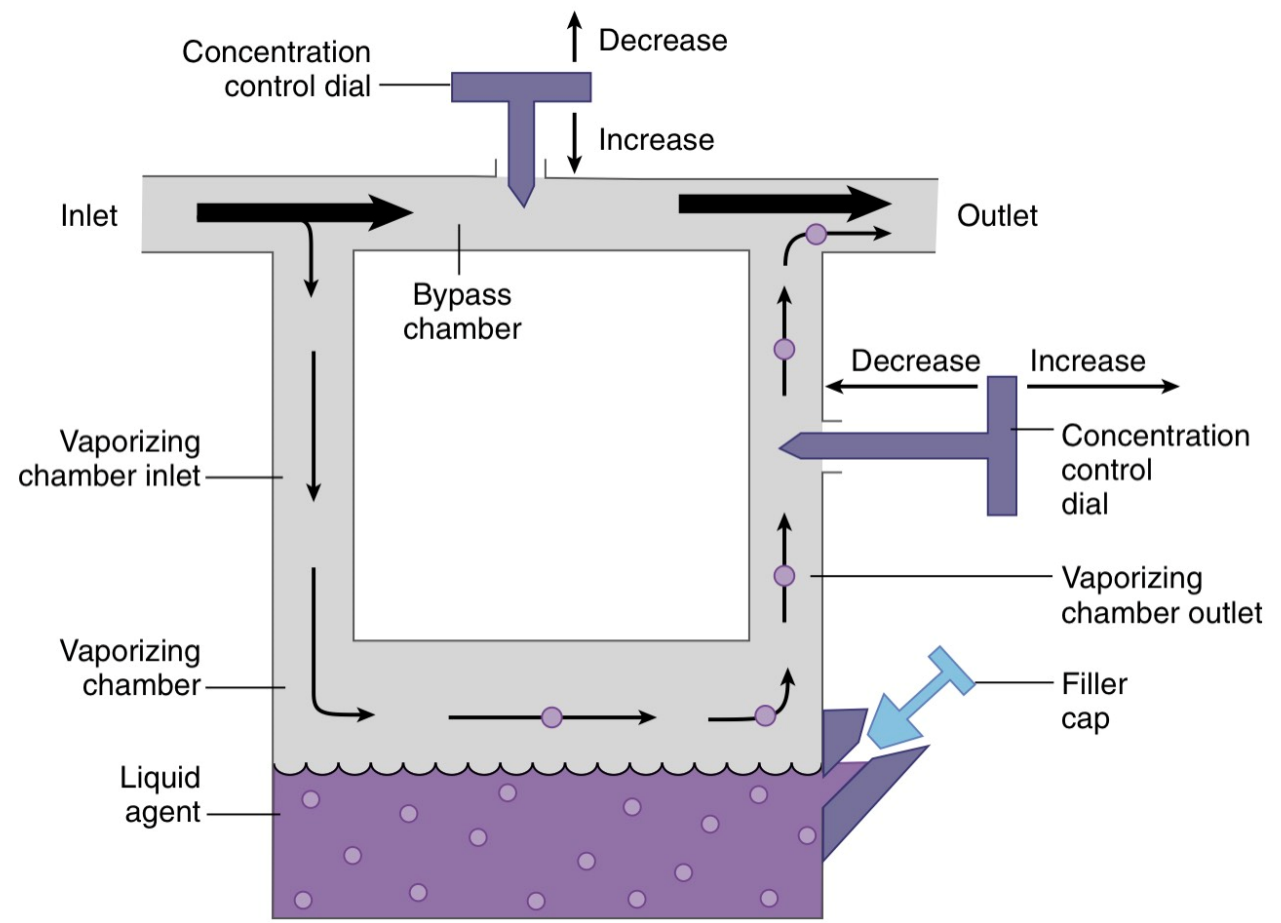


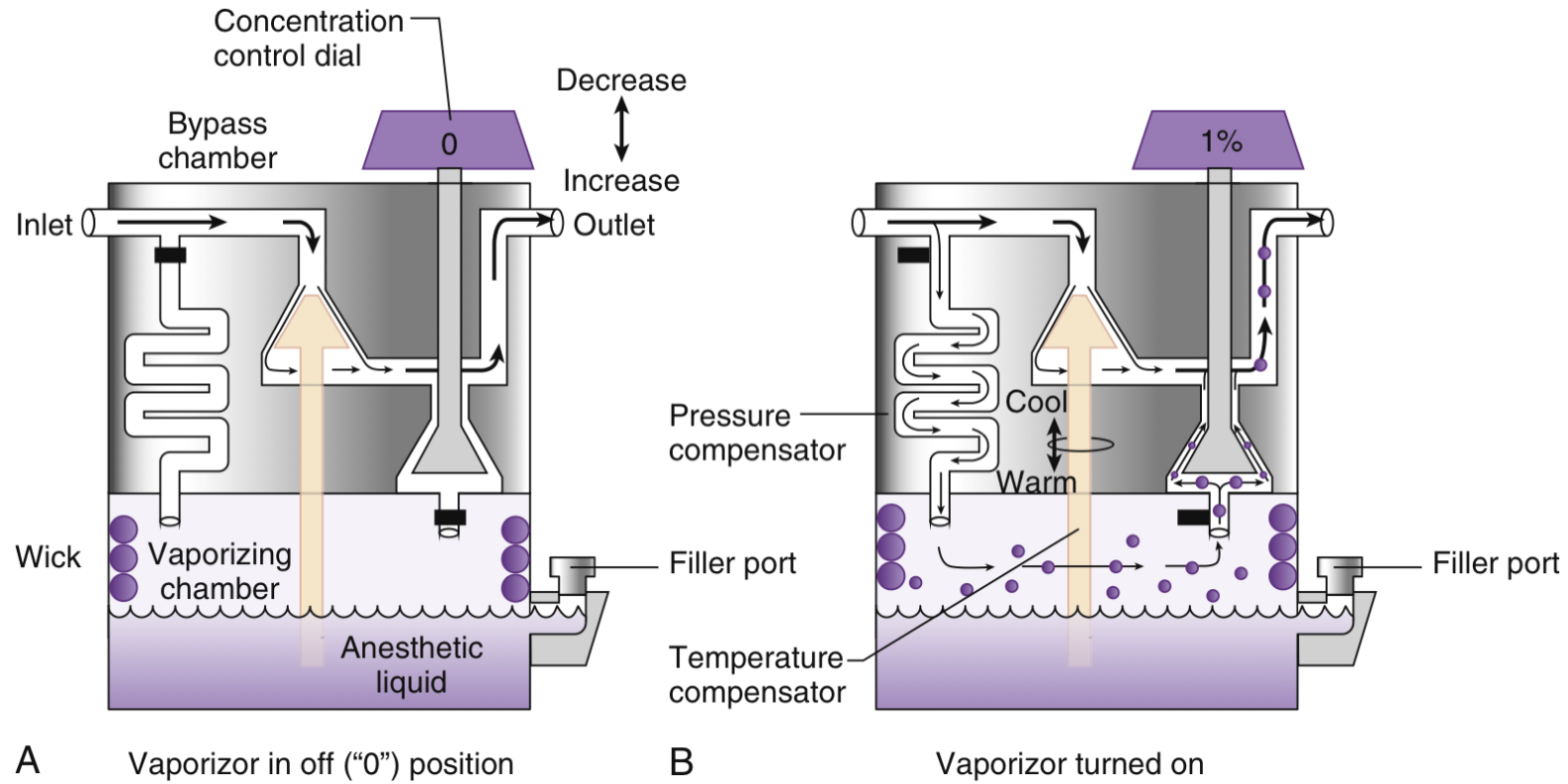
Method	Type
Vaporization	Flow over with wick
	Flow-over without wick
	Bubble-through
Regulating output concentration	Measured flow vaporizer e.g. copper kettle vaporizer
	Variable bypass vaporizer e.g. Tec 6, Tec Z vaporizer
	Direct injection of volatile anesthetic (DIVA) vaporizer e.g. Aladin 2 cassette vaporizer
Temperature	Variable temperature
	Fix temperature (heat supply vaporizer) e.g. Desflurane vaporizer

# Anesthetic Vaporizers :Type

# Variable bypass vaporizers

- ▶ diluting gas fully saturated with anesthetic agent with a more voluminous flow of gas



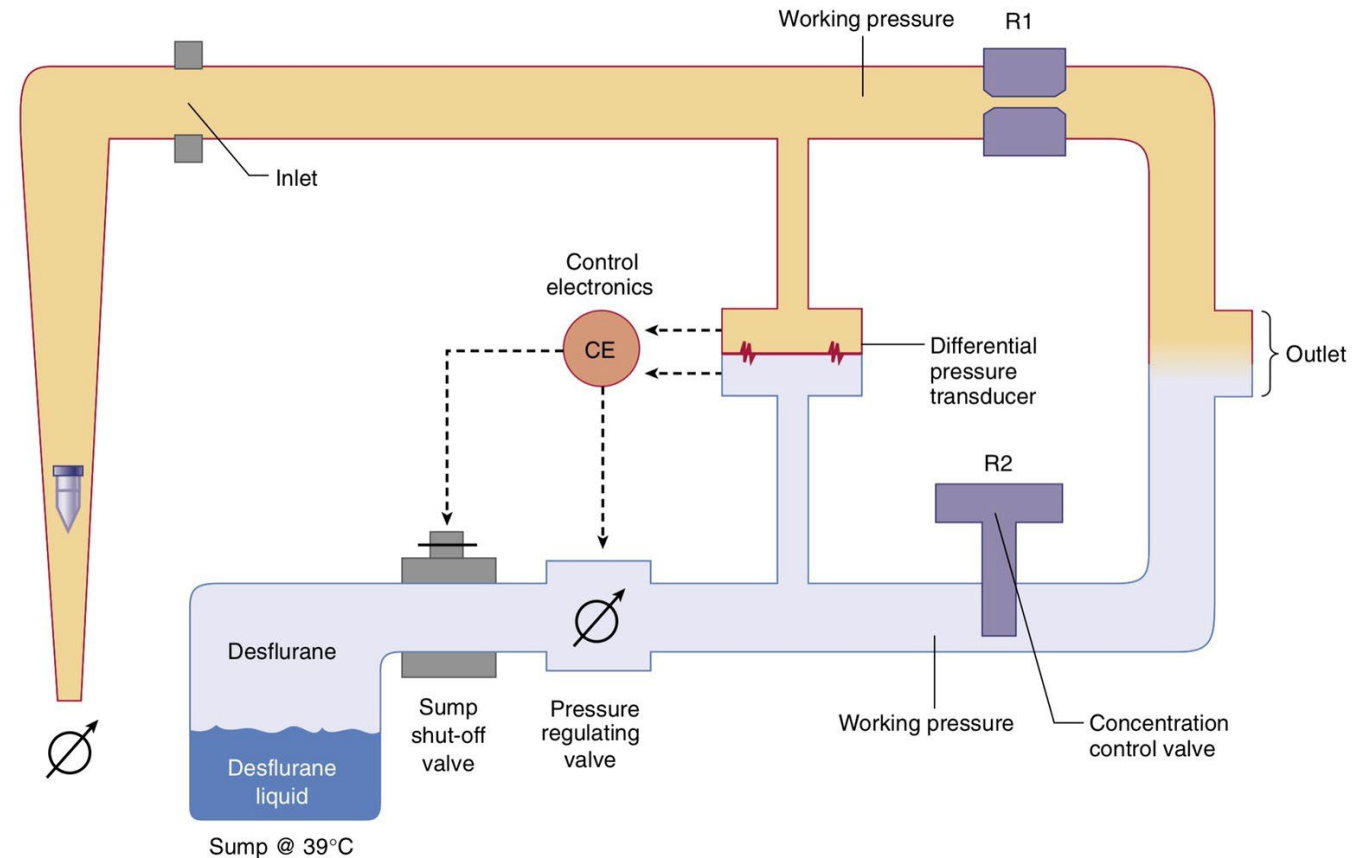


# Variable Bypass Vaporizers



# Desflurane Vaporizer

- ▶ Desflurane is more likely to boil : boiling point 22 °C at 1 atm
- ▶ dual-gas blender
- ▶ Desflurane sump
  - ▶ electrically heated to 39°C at ~2 atm
- ▶ Pressure-regulating valve
  - ▶ regulates the pressure to the pressure of the background gas
  - ▶ controls the output of desflurane by adjusting the concentration control valve, which is a variable restrictor



The Datex-Ohmeda Tec 6 vaporizer

# Desflurane Vaporizer

- ▶ “SAF-T-FILL” adapter intended to prevent use with traditional vaporizers



# Factor that influence vaporizer output

## • Impact of carrier gas composition

- Change in carrier gas from 100% oxygen to 100%N<sub>2</sub>O result in decreasing volatile output

## Impact of Tipping/overflowing

- Excessive tipping can allow the liquid agent to enter bypass chamber and cause an extremely high output

# Factor that influence vaporizer output

- Impact of gas flow rate

- At low flow rates (<250 ml/min) : slightly less than the dial setting
- At high flow rates (such as 15 L/min) : slightly less than the dial setting



# Anesthetic Breathing Circuit

# Anesthetic Breathing Circuit

- ▶ Interposed between the anesthetic machine to the patient
- ▶ Function “Deliver oxygen and other gases to the patient and to eliminate CO<sub>2</sub>”
- ▶ Classification
  - ▶ Open/Closed circuit
    - ▶ Open
    - ▶ Semiopen
    - ▶ Closed
    - ▶ Semiclosed
  - ▶ CO<sub>2</sub> Absorber
    - ▶ CO<sub>2</sub> absorber : circle system
    - ▶ Non-CO<sub>2</sub> absorber : Mapleson System

# Breathing Systems

Mode	Reservoir	Rebreathing	Venting waste gas	Example
Open	No	No	more	Ether or chloroform
Semi-open	Yes	No	more	Nonrebreathing circuit or circle at high FGF(>VE)
Semi-closed	Yes	Yes, partial	some	Circle at low FGF(<VE)
Closed	Yes	Yes, complete	No	Circle(if APL valve closed)

# Open System

- ▶ Open Drop : Ether or Chloroform
- ▶ No reservoir
- ▶ No rebreathing





# Semiopen System

- ▶ Reservoir bag
- ▶ High fresh gas flow rate
- ▶ No rebreathing
- ▶ More venting waste gas
- ▶ A Mapleson circuit or a circle at high fresh gas flow (FGF)

# Semiclosed System

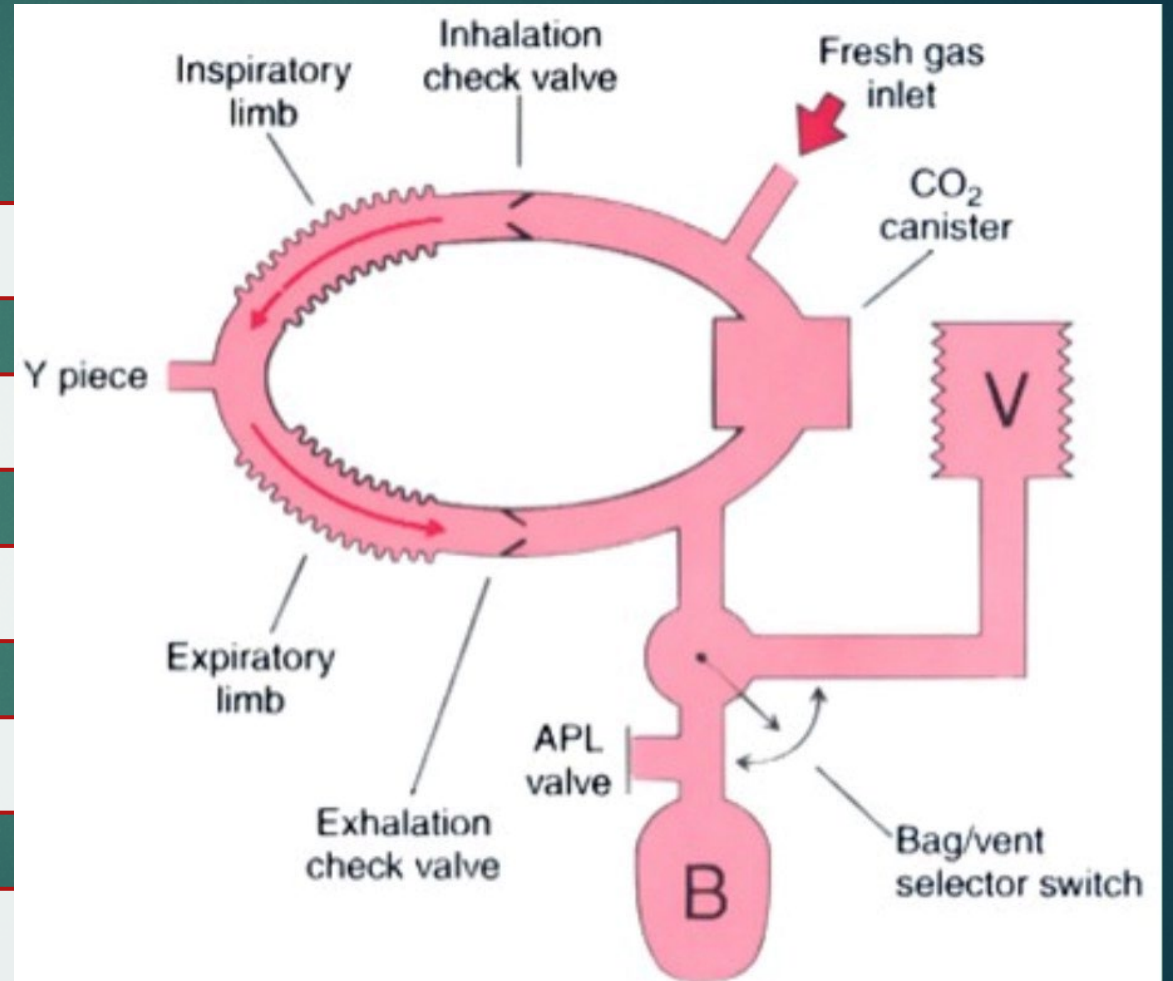
Contemporary circle system

Some rebreathing occur

Some waste flow is vented

Low-flow anesthesia

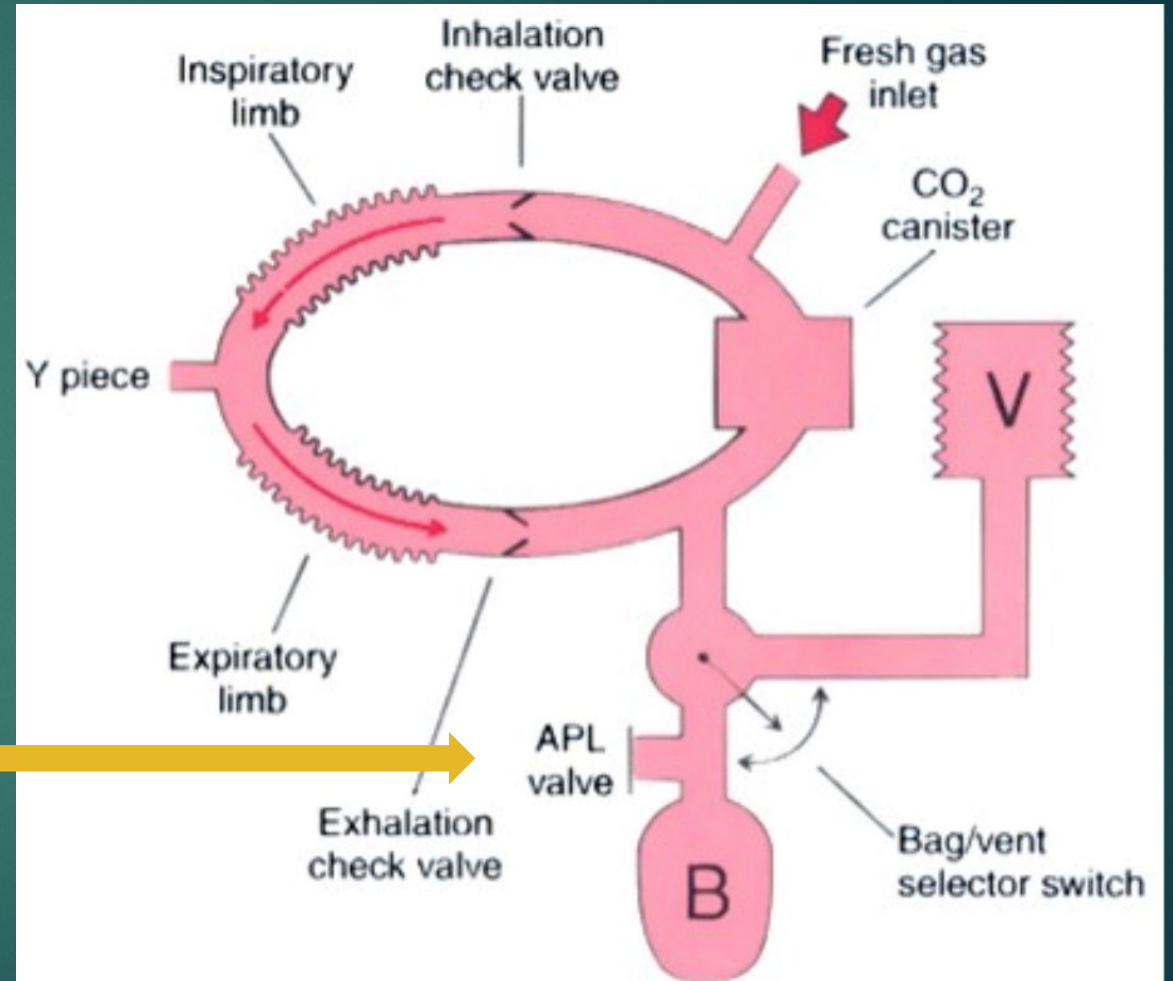
FGF < minute ventilation



# Closed System

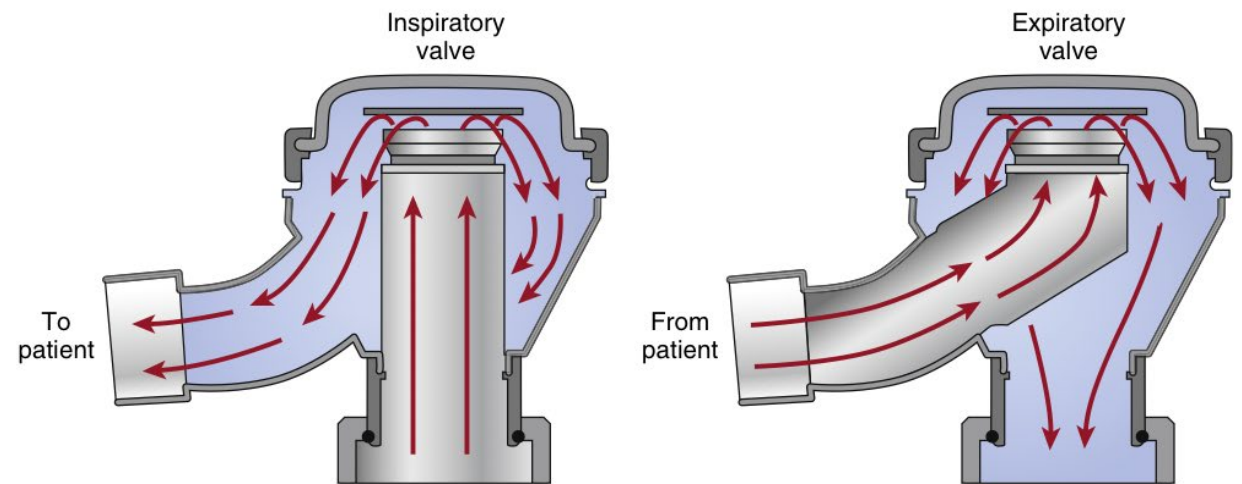
- ▶ Oxygen inflow = metabolic demand
- ▶ Rebreathing is complete
- ▶ No waste gas is vented
- ▶ Pop-off (APL valve) closed

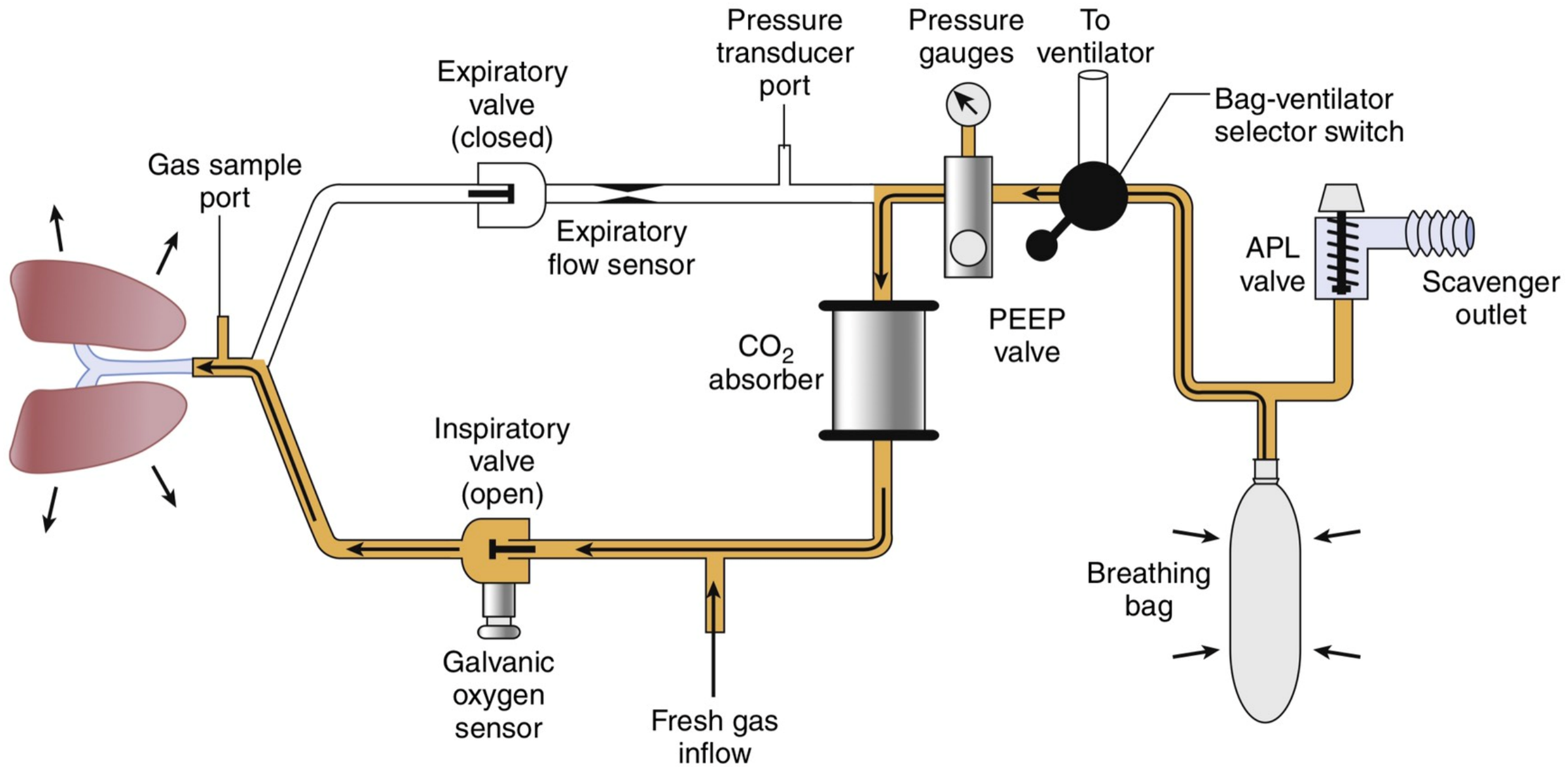
APL valve  
Closed



# Circle Breathing Systems

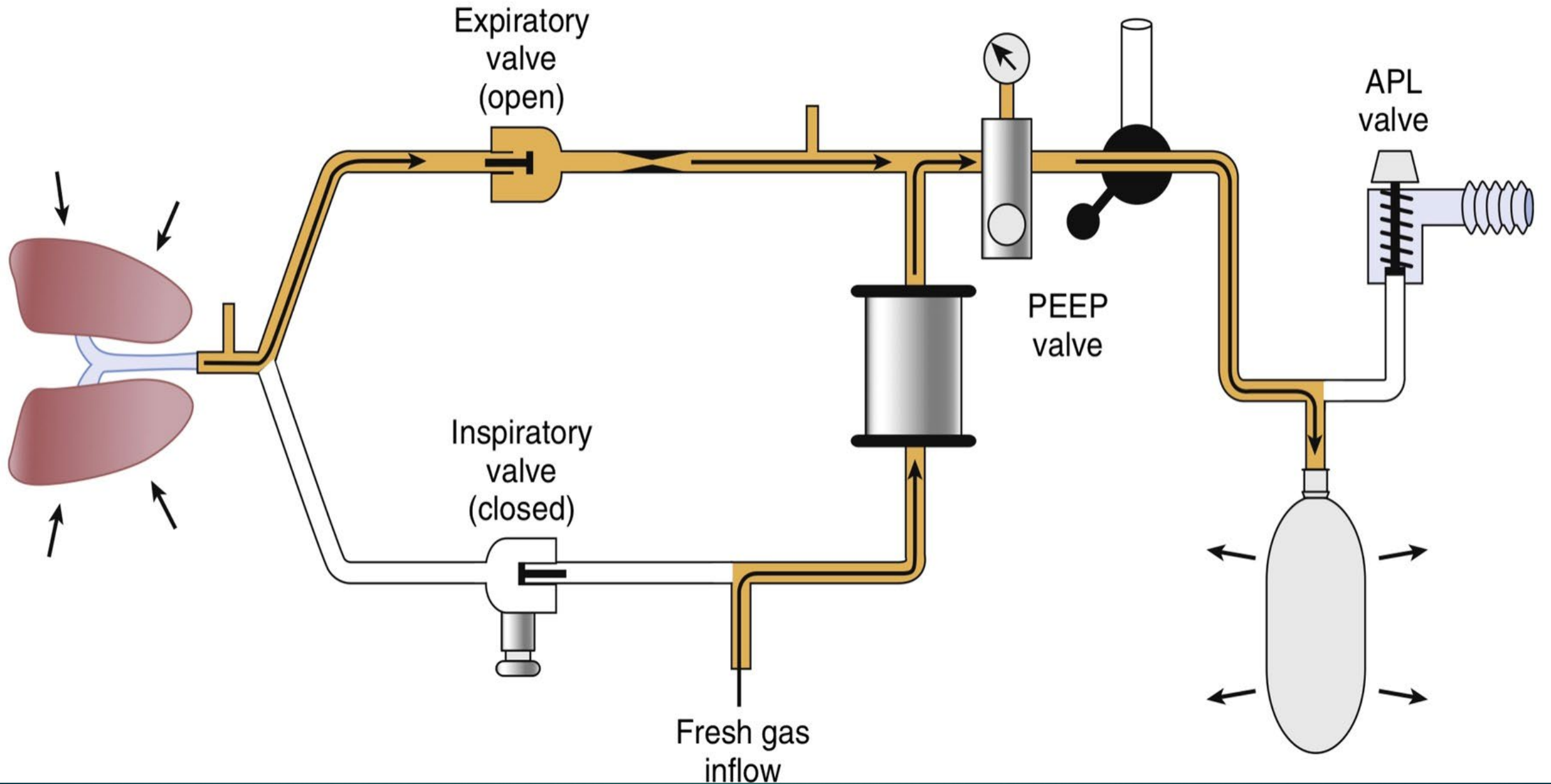
- ▶ Circular and unidirectional flow of gas facilitated by one-way valves





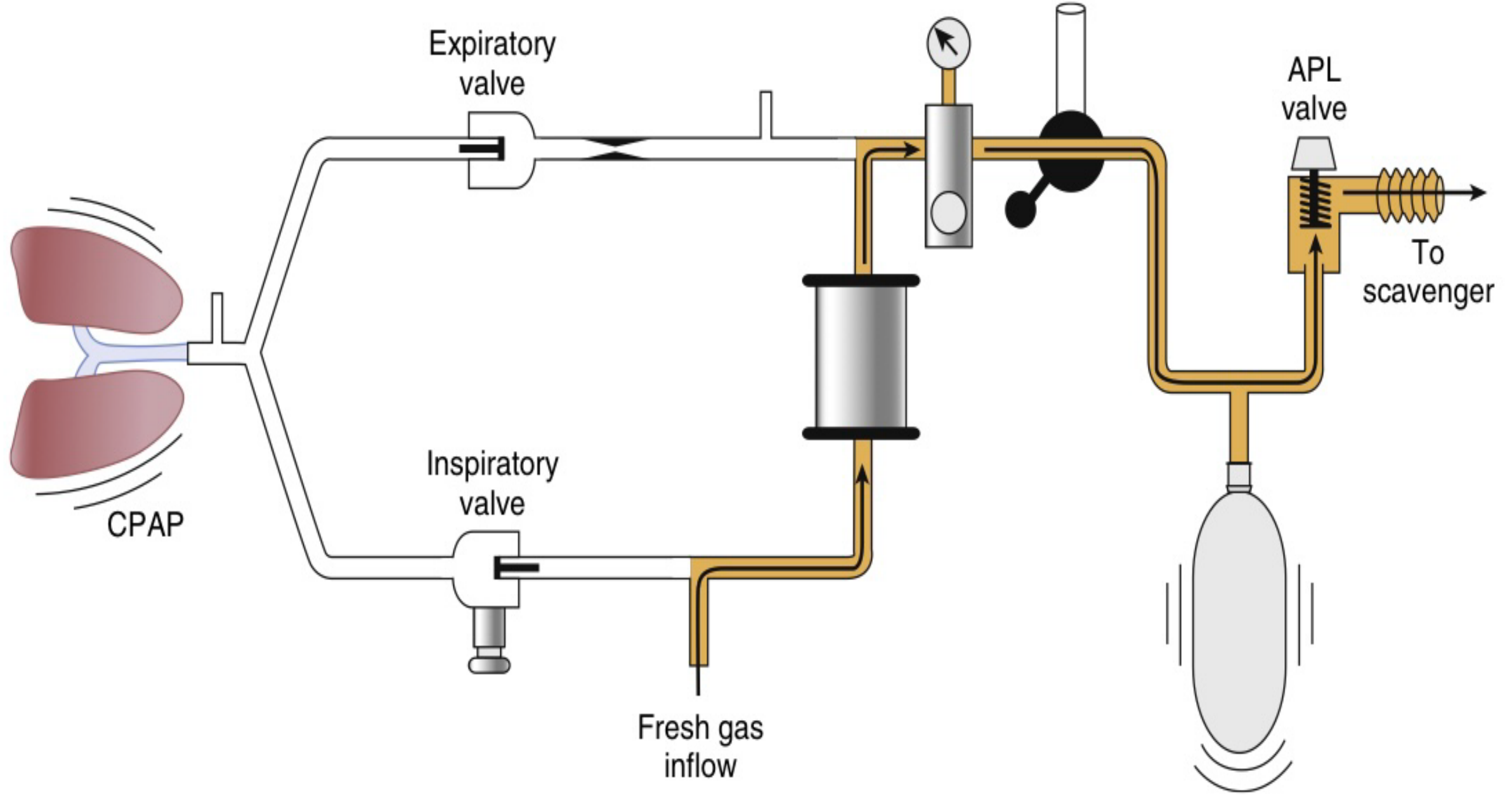
# Circle Breathing Systems

Spontaneous breathing : early inspiratory phase



# Circle Breathing Systems

Spontaneous breathing : early-expiratory phase



# Circle Breathing Systems

Spontaneous breathing : end-expiratory phase with continuous positive airway pressure (CPAP)

# Circle Breathing Systems

## Advantages

Stable inspired gas concentration

Conserve respiratory heat and moisture

Elimination CO<sub>2</sub>

Prevention of OR pollution

## Disadvantages

Complex design

Risk misconnection ,disconnection, obstructions, and leaks

Anesthetic degradation



# CO<sub>2</sub> Absorber

# CO<sub>2</sub> Absorber

- ▶ CO<sub>2</sub> removal from the exhaled gases
- ▶ Avoid rebreathing and hypercapnia
- ▶ Ideal CO<sub>2</sub> absorbent
  - ▶ Lack of reactivity with common anesthetic
  - ▶ Absence of toxicity, low cost, minimal dust production
  - ▶ Low resistance to airflow
  - ▶ Container easy to remove and replace



# Absorber Canister

- ▶ Visible to the operator
- ▶ Transparent to monitor for absorbent presence color
- ▶ Single or two clear plastic canister
- ▶ Modern (single canister, allow replaced during anesthesia)



# Chemistry of Absorbents

- ▶ Soda lime (most commonly used)
  - ▶ Contain : 80%  $[\text{Ca}(\text{OH})_2]$  “*slaked lime*”, water and strong base

**TABLE 22.8** Carbon Dioxide Absorber Comparisons

Absorbent (Reference)	$\text{Ca}(\text{OH})_2$ (%)	$\text{LiOH}$ (%)	$\text{H}_2\text{O}$ (%)	$\text{NaOH}$ (%)	$\text{KOH}$ (%)	Other (%)
Classic soda lime (165)	80	0	16	3	2	–
Baralyme (164)*	73	0	11-16	0.0	5	11 $\text{Ba}(\text{OH})_2$
Sodasorb (161)*	76.5	0	18.9	2.25	2.25	–
Dragersorb 800 Plus (162, 166)*	82	0	16	2	0.003	–
Medisorb (166)*	81	0	18	1-2	0.003	–
New soda lime*	73	0	<19	<4	0	–
Sodasorb LF (163)	>80	0	15-17	<1	0	–
Dragersorb Free (161, 164)	74-82	0	14-18	0.5-2	0	3-5 $\text{CaCl}_2$
Sofnolime*	>75	0	12-19	<3	0	–
Amsorb Plus (161, 165)	>75	0	14.5	0	0	<1 $\text{CaCl}_2$ and $\text{CaSO}_4$
Litholyme*	>75	0	12-19	0	0	<3 $\text{LiCl}$
SpiraLith*	0	≈95	0 <sup>†</sup>	0	0	≤5 PE




# Sodalime

## Carbon Dioxide Reaction With Soda Lime

### *Net Reaction*



### *Sequential Reactions*

- 
1.  $\text{CO}_2$  (gas) +  $\text{H}_2\text{O}$  (liquid)  $\rightleftharpoons$   $\text{H}_2\text{CO}_3$  (aqueous)
  2.  $\text{H}_2\text{CO}_3 + 2\text{NaOH}$  (or  $\text{KOH}$ )  $\rightarrow$   $\text{Na}_2\text{CO}_3$  (or  $\text{K}_2\text{CO}_3$ ) +  $2\text{H}_2\text{O} + \text{heat}$
  3.  $\text{Na}_2\text{CO}_3$  (or  $\text{K}_2\text{CO}_3$ ) +  $\text{Ca(OH)}_2 \rightarrow \text{CaCO}_3 + 2\text{NaOH}^*$  (or  $\text{KOH}^*$ ) + heat

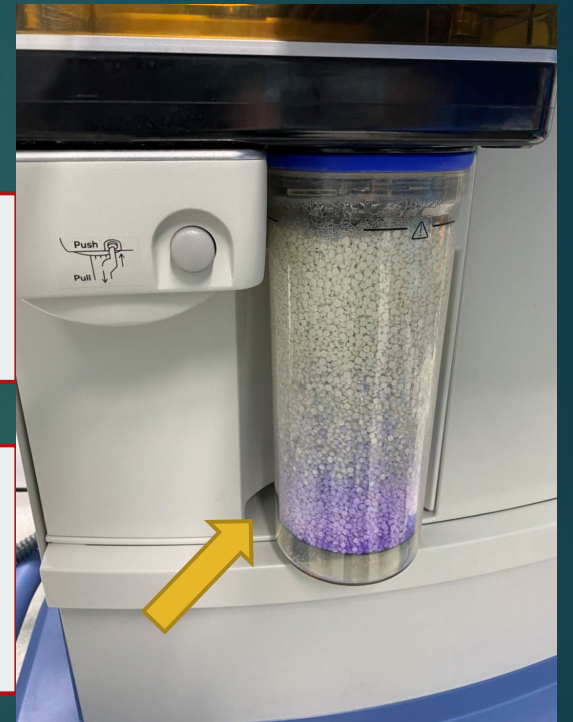
# Indicators

Conventional absorbent >> indicator dye “ethyl violet”

- Fresh absorbent : PH > 10.3 dye is colorless
- Exhausted : PH < 10.3 dye become purple

Ethyl violet may not always reliable

- Prolong exposure of fluorescent light : photo deactivate dye
- Purple back to white [strongly alkaline of NaOH]
- Back to white on Monday morning



# Interaction with Inhaled Anesthetic

Formation : harmful  
degradation product

Volatile agents interact  
with strong base [KOH &  
NaOH]

*Today main  
degradation product  
concern*

*Compound A with  
sevoflurane*

*CO with desflurane,  
enflurane, and  
isoflurane*

# Compound A

- ▶ Nephrotoxic to rats
- ▶ Transient albuminuria and glucosuria
- ▶ Should not exceed 2 MAC-hours at flow rate between 1-2 L/min (flow < 1L/min are not recommended)
- ▶ Several factors may predispose to higher concentration of compound A
  - ▶ Low-flow or closed-circuit
  - ▶ Higher concentrations of sevoflurane
  - ▶ Type of absorbent (KOH or NaOH-containing)
  - ▶ Higher absorbent temperatures
  - ▶ Fresh absorbent



# Compound A

- ▶ Strong base cause degradation product (KOH > NaOH)
  - ▶ Classic soda lime and Baralyme (withdrawn from market)

Absorbent (Reference)	Ca(OH) <sub>2</sub> (%)	LiOH (%)	H <sub>2</sub> O (%)	NaOH (%)	KOH (%)	Other (%)
Classic soda lime (165)	80	0	16	3	2	–
Baralyme (164)*	73	0	11-16	0.0	5	11 Ba(OH) <sub>2</sub>

- ▶ LiOH and newer Ca(OH)<sub>2</sub> [Free of KOH and NaOH]
  - ▶ Generate zero of compound A

Amsorb Plus (161, 165)	>75	0	14.5	0	0	<1 CaCl <sub>2</sub> and CaSO <sub>4</sub>
Litholyme*	>75	0	12-19	0	0	<3 LiCl
SpiraLith*	0	≈95	0 <sup>†</sup>	0	0	≤5 PE

# Carbon monoxide

- ▶ Factors that increase production CO and risk of carboxyhemoglobinemia
  - ▶ Inhaled anesthetic ( $D > E > I$ )
  - ▶ Degree of desiccation of the absorbent
  - ▶ Type of absorbent [KOH or NaOH-containing]
  - ▶ Higher temperature
  - ▶ Higher concentrations of anesthetic
  - ▶ Low fresh gas flow rate



# Anesthesia Ventilator



# Classification

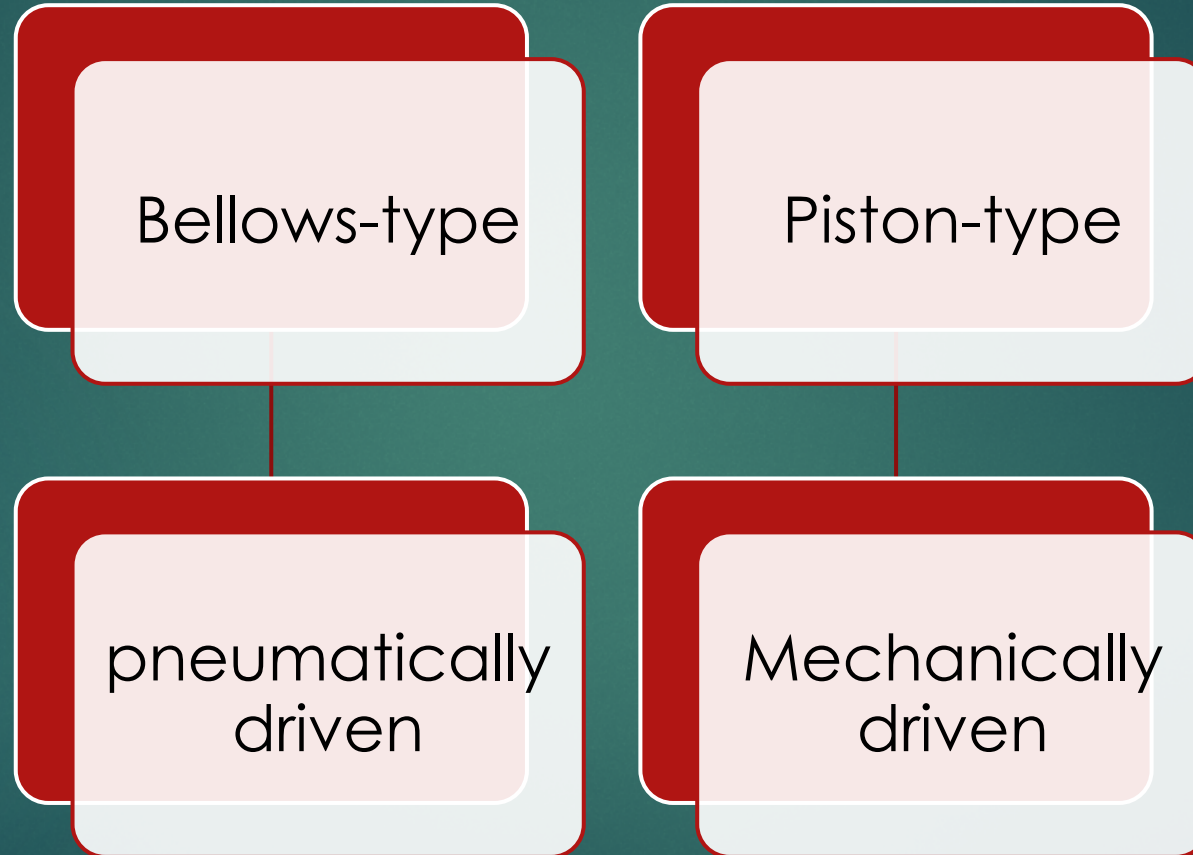
Type of  
reservoir

Bellows, piston  
or volume  
reflector

The drive  
mechanism of  
the reservoir

Pneumatic or  
mechanical

# Classification



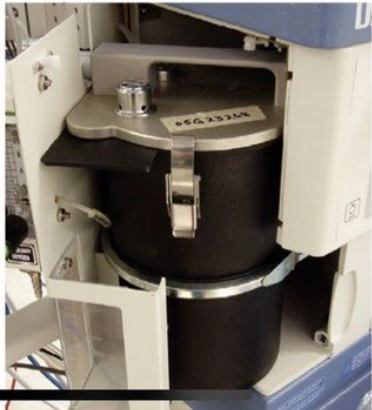
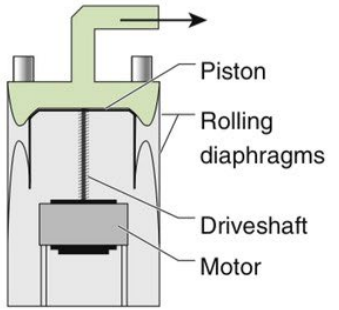
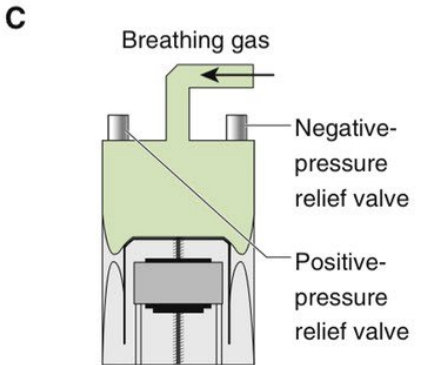
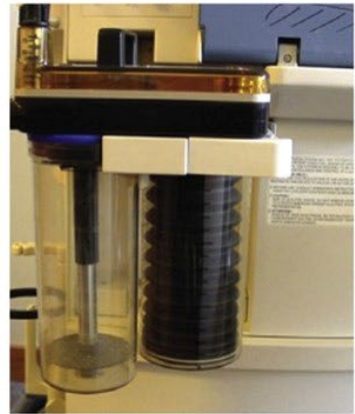
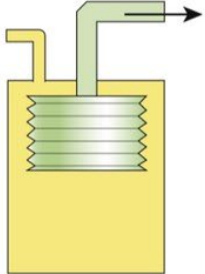
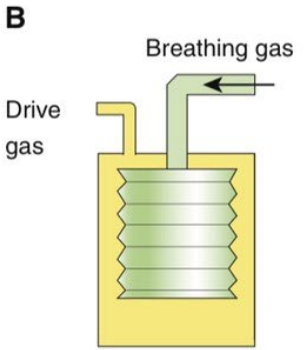
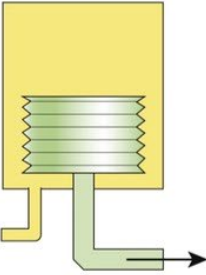
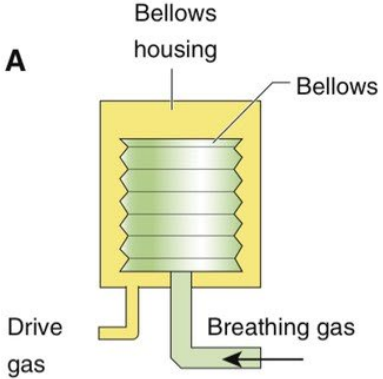
# Descending Bellow

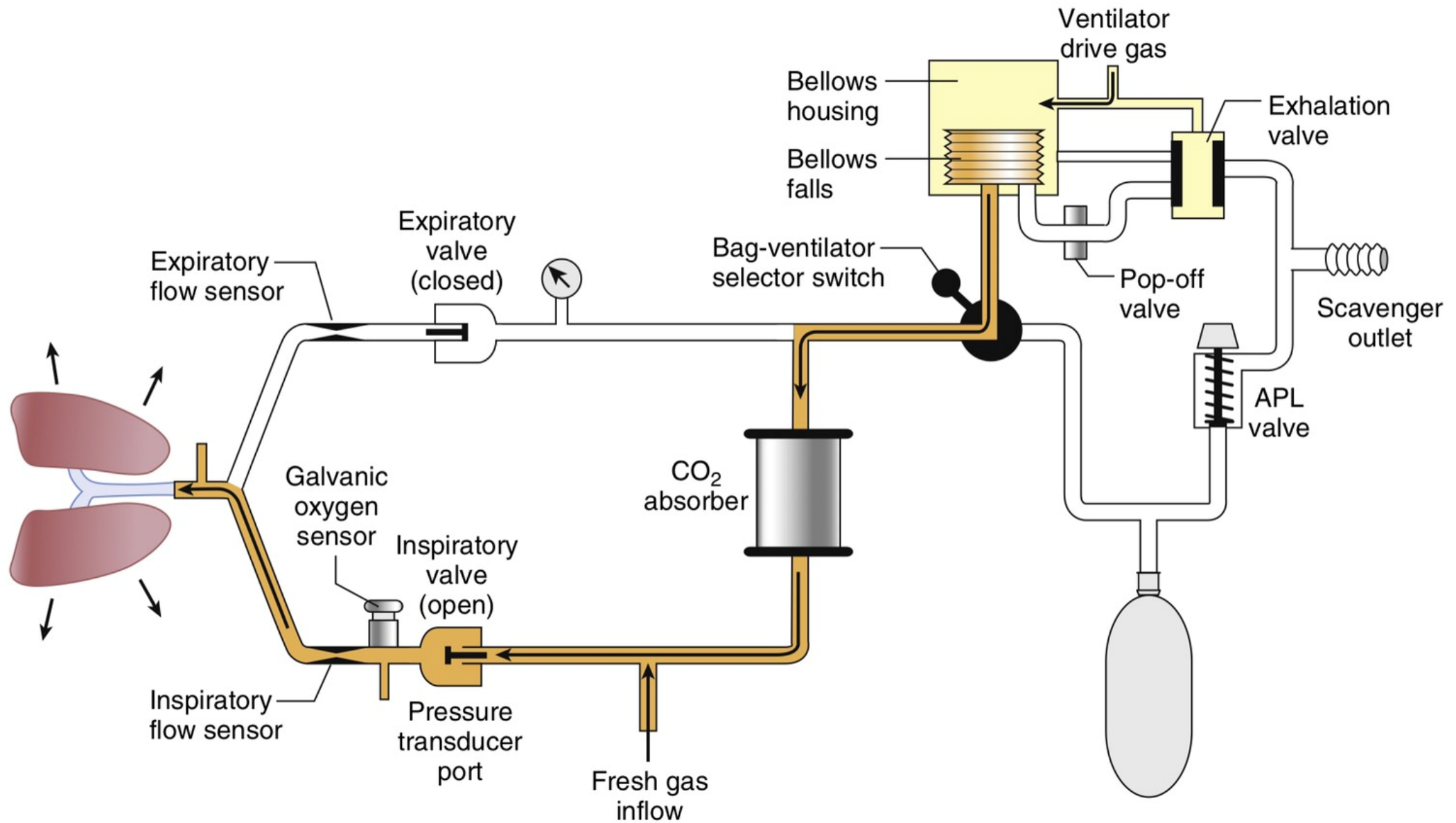
# Ascending Bellow

# Piston

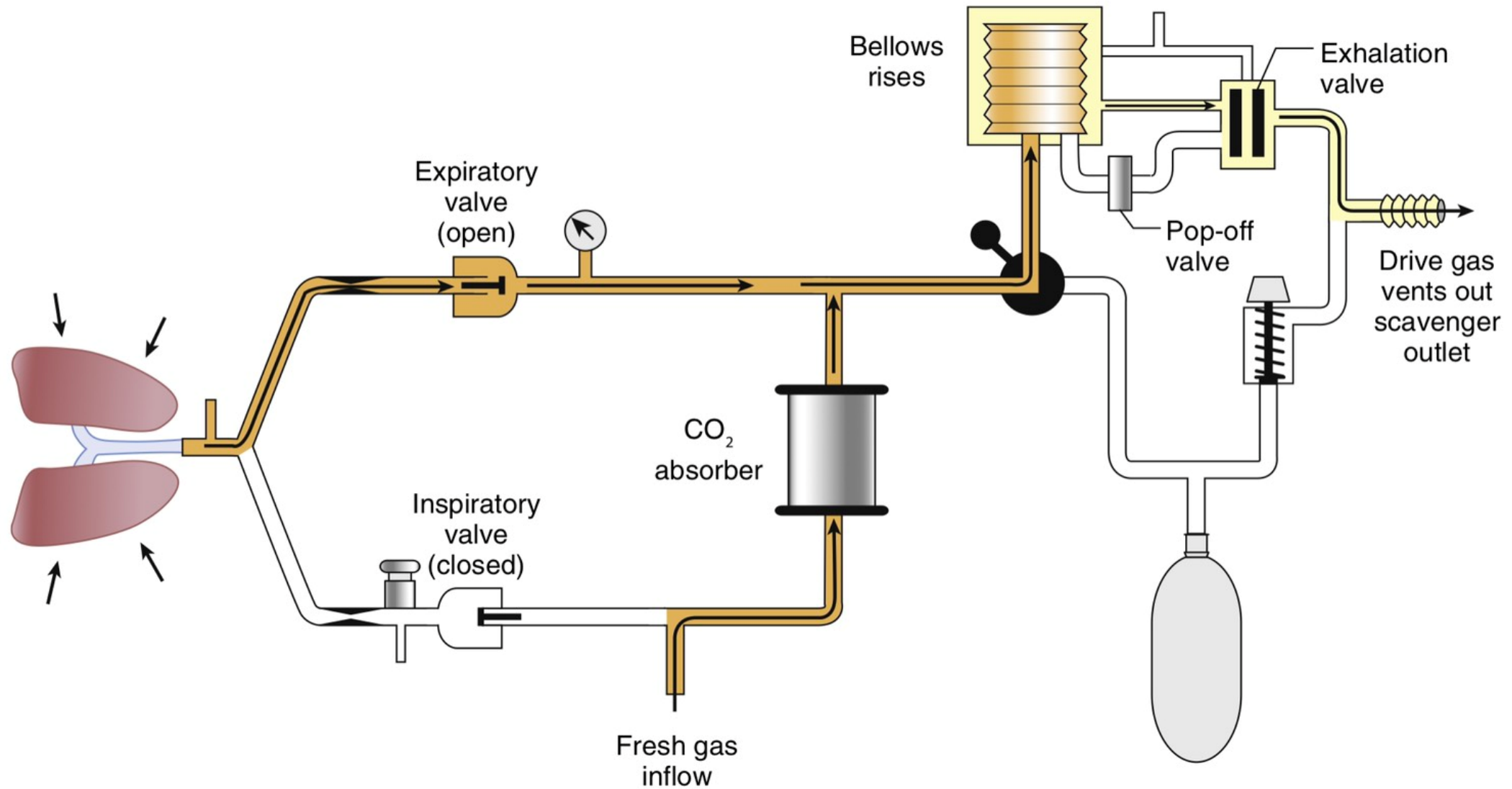
Exhalation

Inspiration





Inspiratory phases of ventilation with an ascending bellows ventilator represented by GE Aisys anesthesia workstation

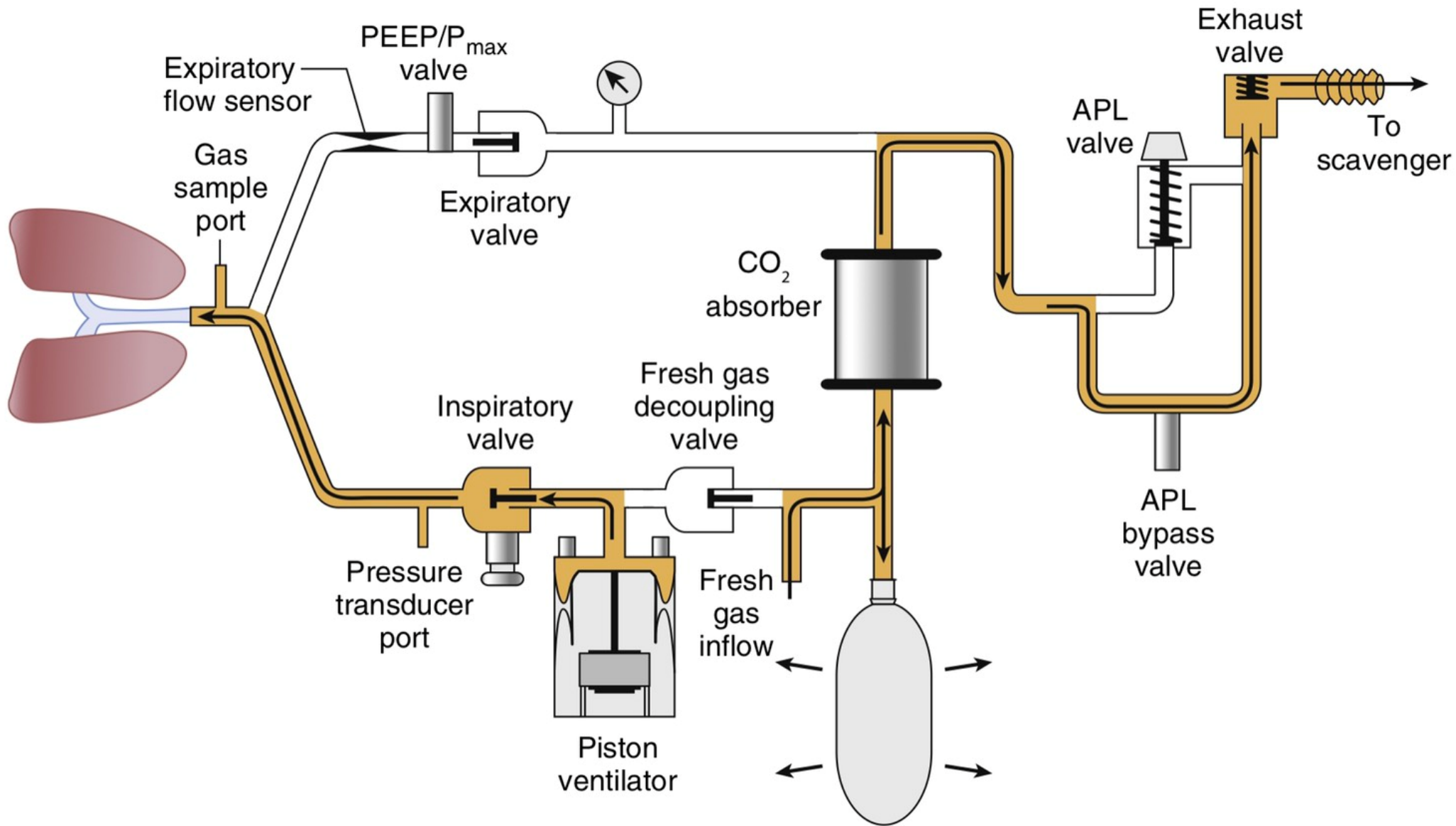


Expiratory phases of ventilation with an ascending bellows ventilator represented by GE Aisys anesthesia workstation

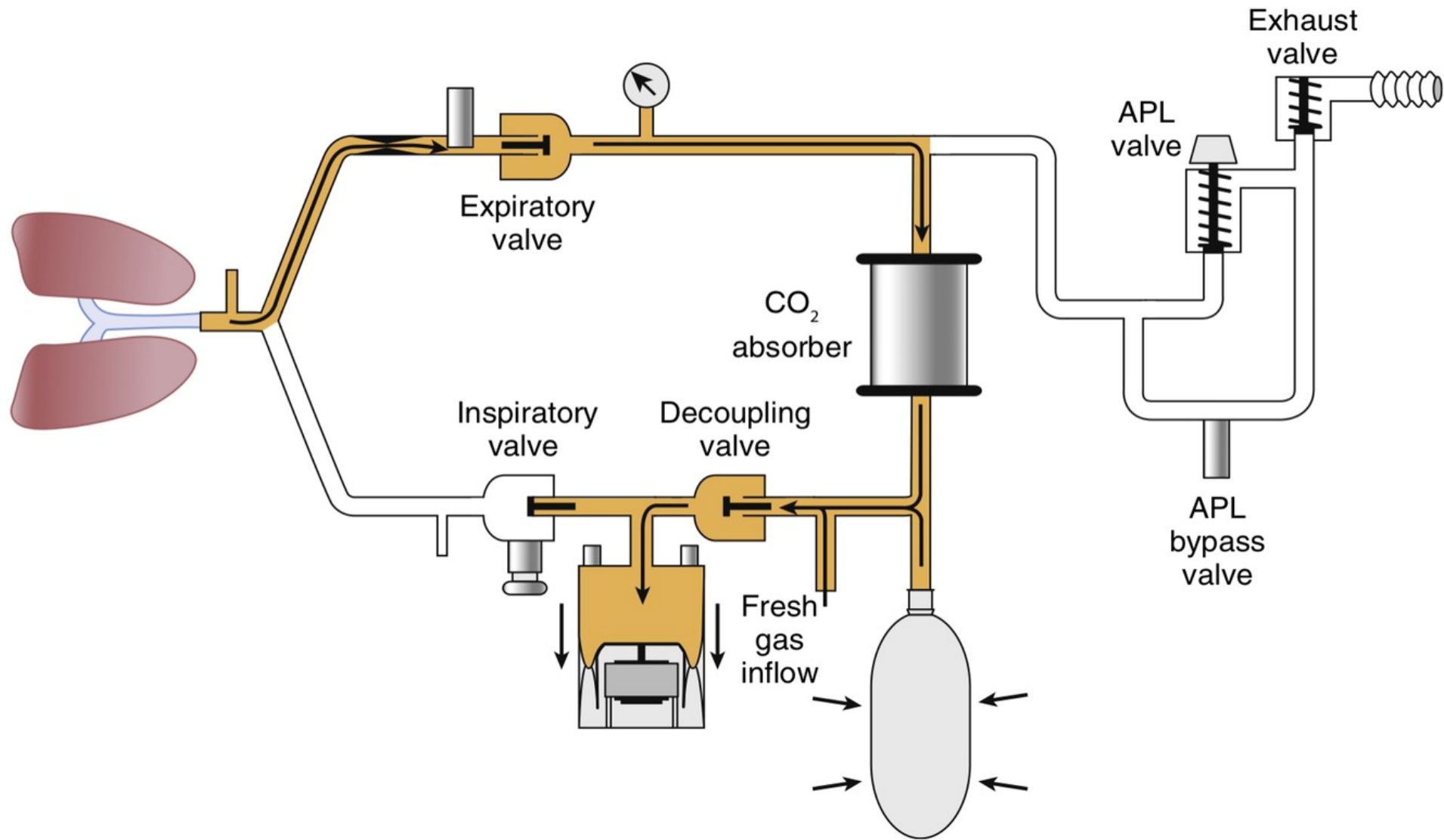


# Ascending VS Descending Bellows

- ▶ The ascending bellows is safer
  - ▶ Will not fill if total disconnection occurs, or it may only partially fill if a circuit leak exceeds the fresh gas flow rate
  - ▶ Important visual cue for a circuit disconnect or leak
- ▶ The descending bellows will continue its regular upward and downward movement despite patient disconnection
  - ▶ Go unrecognized



Inspiratory phases of ventilation with a piston ventilator represented  
 by Drager Fabius anesthesia workstation



Expiratory phases of ventilation with an piston ventilator represented by Drager Fabius anesthesia workstation

# Advantages of Piston Ventilators

- ▶ Greater precision of tidal volume delivery due to rigid piston design, decreased compliance losses
- ▶ Greater precision of pressure control with use of pressure sensors
- ▶ Electrical control instead of pneumatic control
- ▶ No intrinsic PEEP
- ▶ Quiet



# Scavenging System



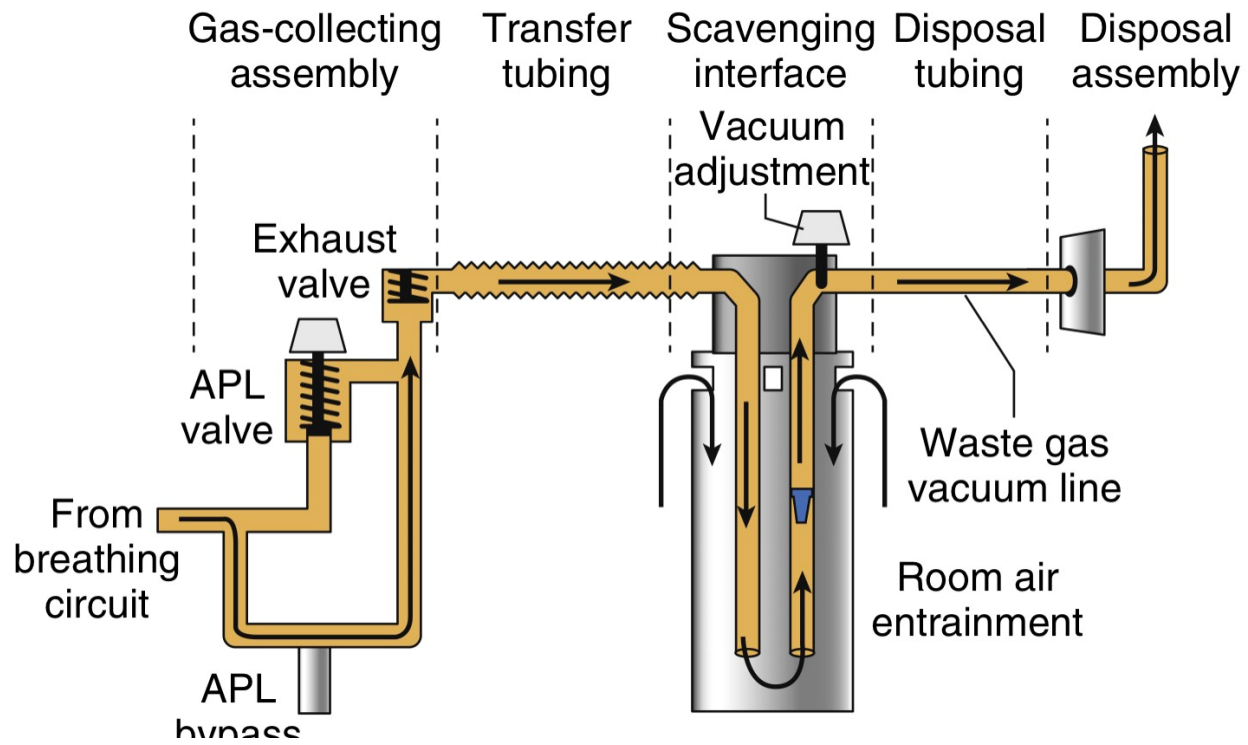
# Classification

## Active systems

- Connected to a vacuum source : hospital suction system

## Passive systems

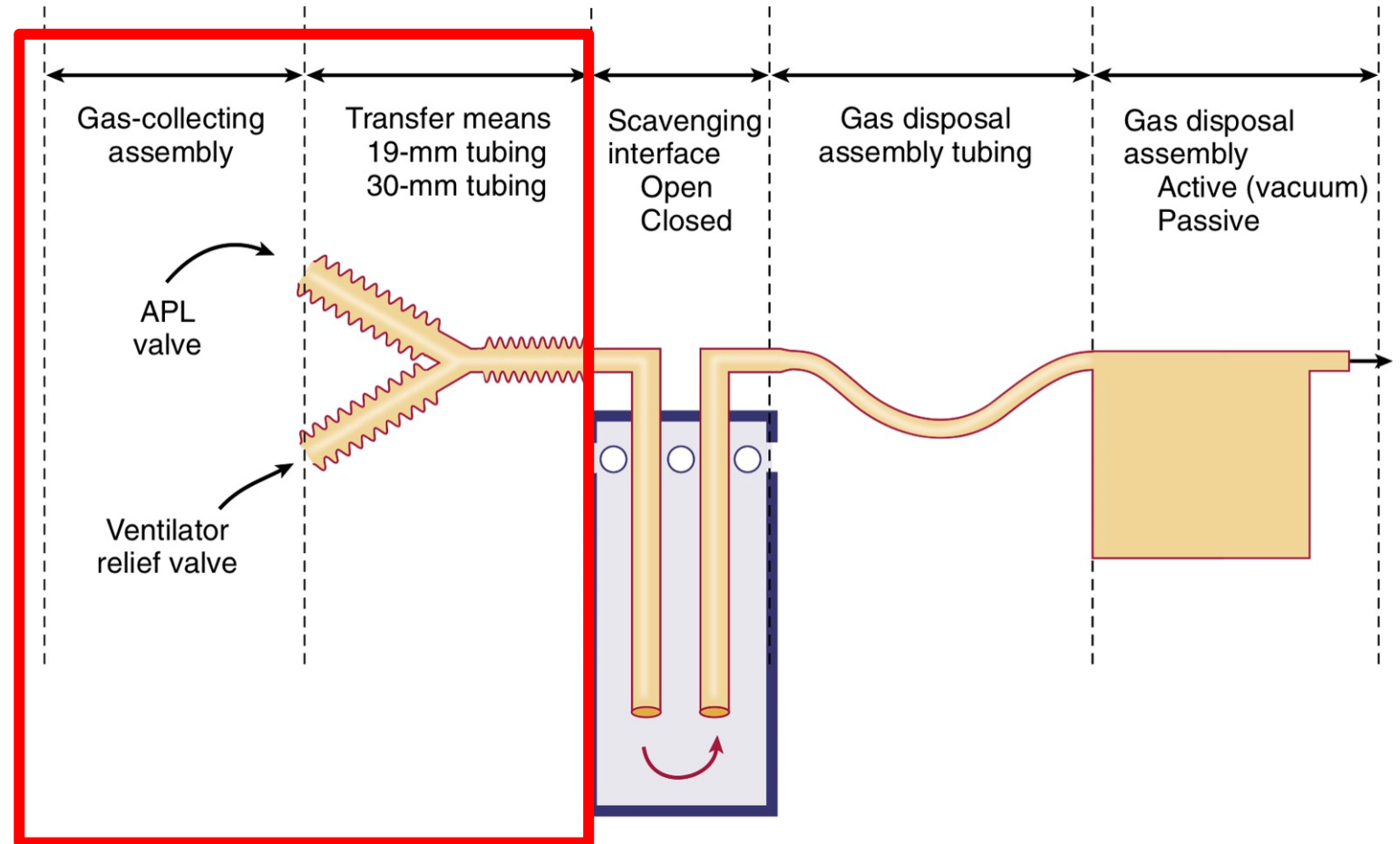
- Simply vent the waste gas into a heating, ventilation and air conditioning (HVAC) system or through a hose to the building through a wall or ceiling



# Components

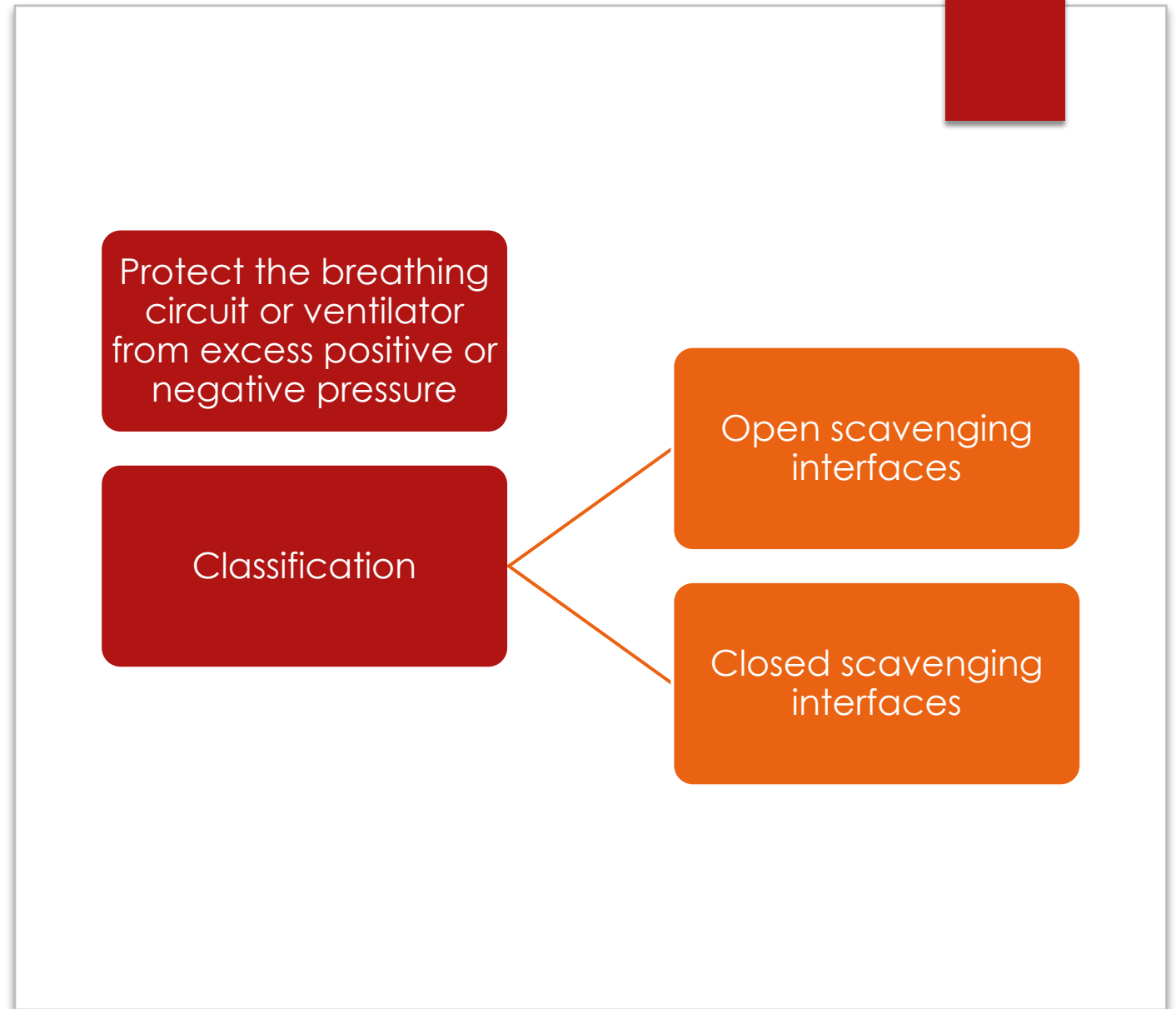
# Gas-collecting Assembly + transfer Tubing

- ▶ Gas exit from breathing circuit Through APL valve and ventilator relief valve
- ▶ 19 or 30 mm
- ▶ Short, rigid enough
- ▶ Not touch the floor
- ▶ Look different from breathing system tubing(22mm)
  - ▶ Some manufacturers color-code



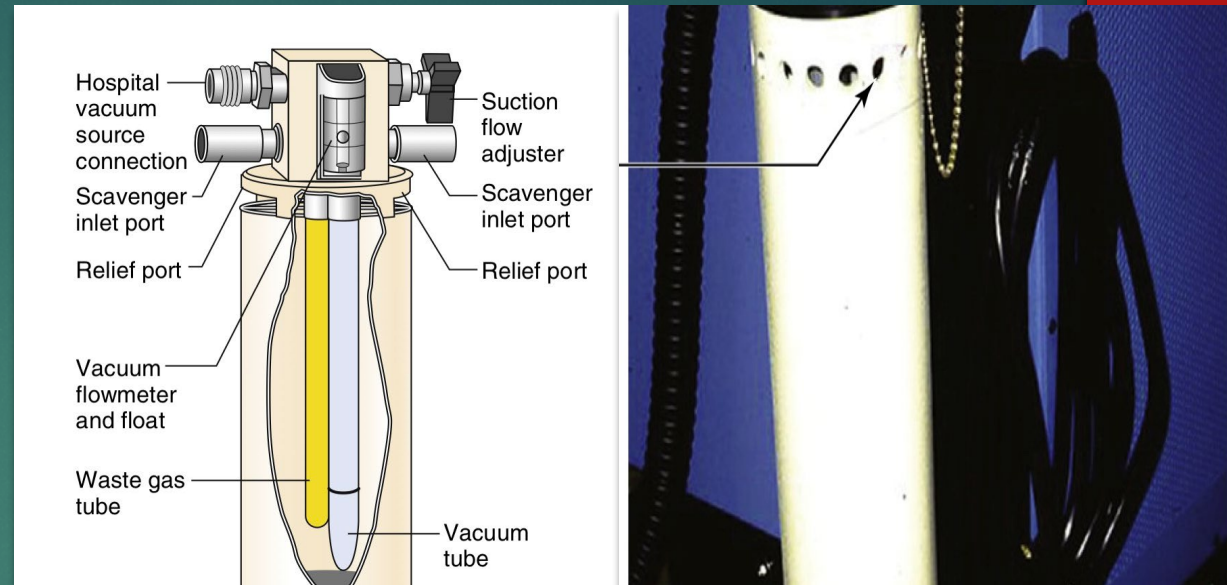


# Scavenging Interfaces



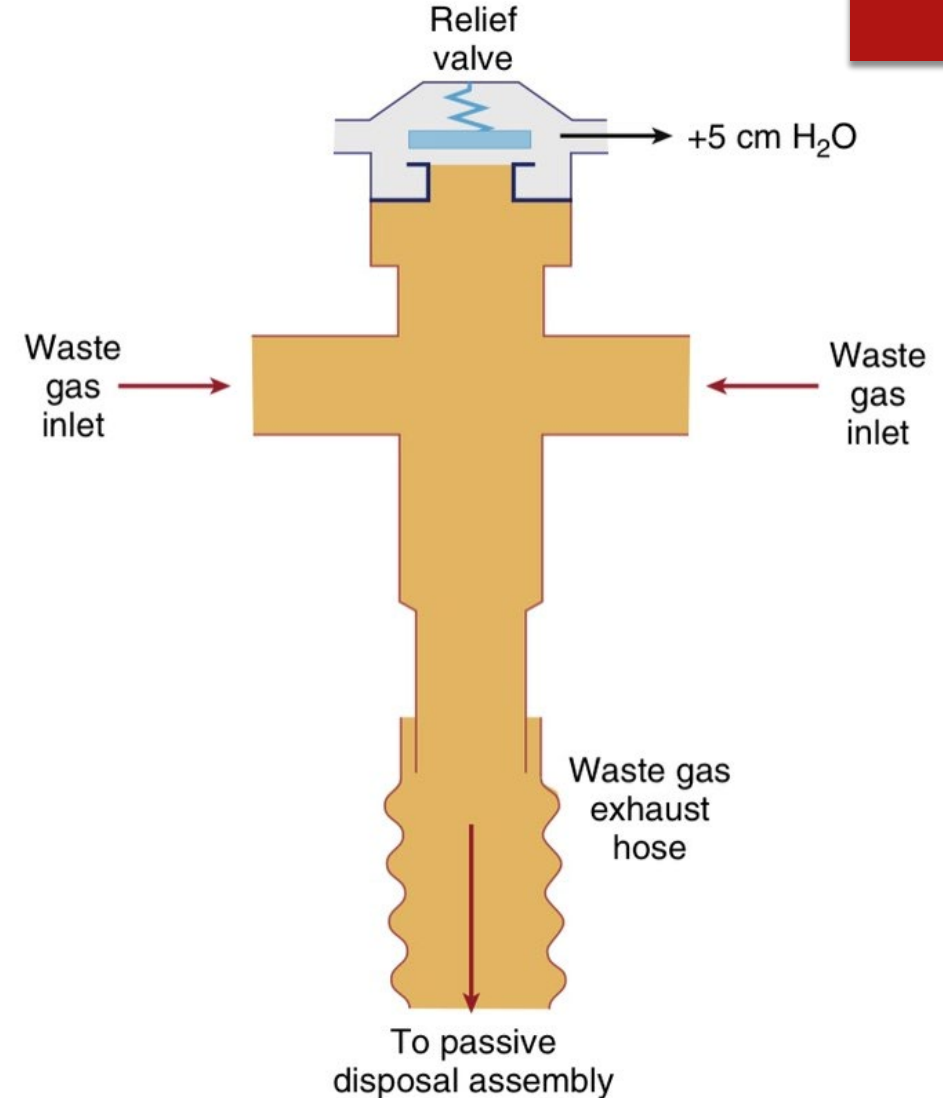
# Open Scavenging Interfaces

- ▶ Require **active disposal system**
- ▶ Require **a reservoir canister**
- ▶ **Open to the room**
- ▶ Balance gas in and out (keep bobbing position)
- ▶ **No positive or negative-pressure relief valves** because the canister is open to the atmosphere
- ▶ Relief port provide positive and negative pressure relief



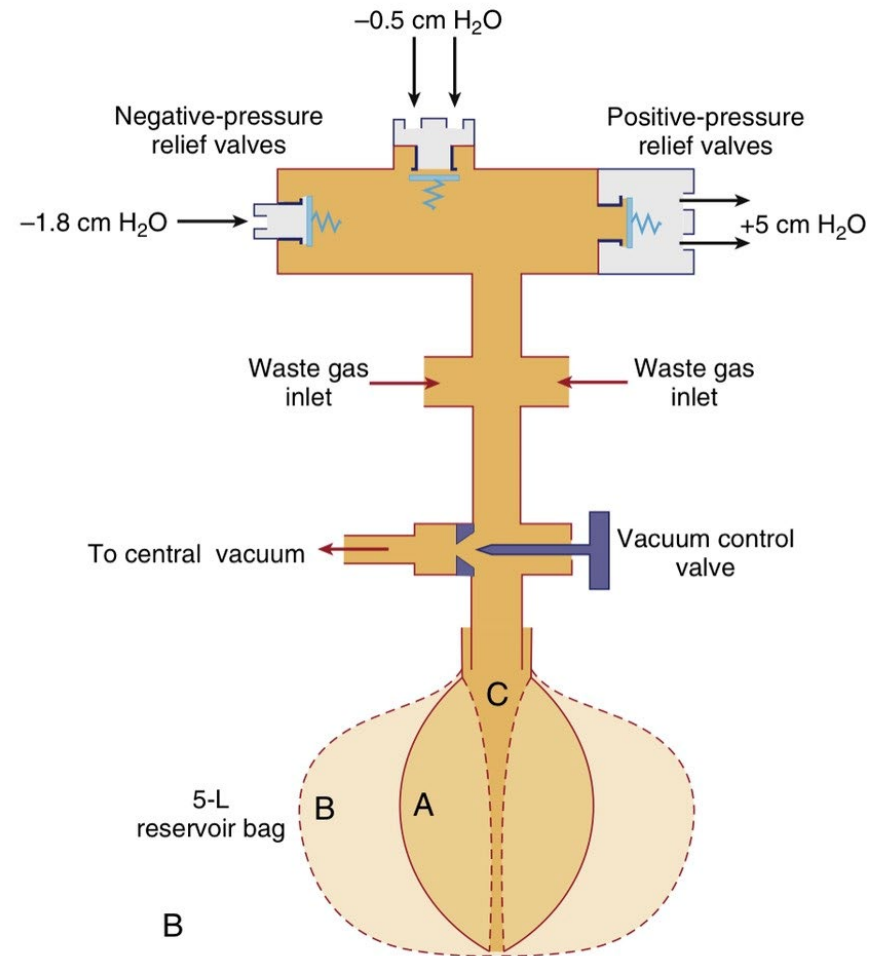
# Closed Scavenging Interfaces

- ▶ Interface used with a passive disposal system
  - ▶ A hose to divert out of the room
  - ▶ Positive pressure relief valve
  - ▶ Rigid enough ( $10\text{kg}/\text{cm}^2$ )
  - ▶ Large diameter
  - ▶ Reservoir bag is optional



# Closed Scavenging Interface

- ▶ Interface used with an active system
  - ▶ Adjustment knob and reservoir bag (5L size)
  - ▶ Positive pressure relief valve ( 5 cmH<sub>2</sub>O )
  - ▶ Negative pressure relief valve ( -0.5 to -1.8 cmH<sub>2</sub>O )



# Hazards of Scavenging

- ▶ Excessive vacuum : undesirable negative pressure within the breathing system
- ▶ Obstruction : excessive positive pressure in the breathing circuit
- ▶ Inadequate vacuum : venting of waste gas into OR



# Take Home Message

Pin	Pin Index Safety System(PISS) : prevent incorrect gas cylinder connection
Prevent	Diameter Index safety system(DISS) : prevent misconnection gas supply pipeline
Lead	Oxygen flush valve : improper use can lead to barotrauma or patient awareness
Toxic	Compound A with sevoflurane , CO with desflurane
Ventilate and oxygenate	When in doubt, ventilate and oxygenate the patient first via another method – troubleshoot later

# References



Miller's Anesthesia, Ninth Edition, Manuel C. Pardo, Jr., Ronald D. Miller



Clinical Anesthesia, Eight Edition, Paul G Barash

Thank you

